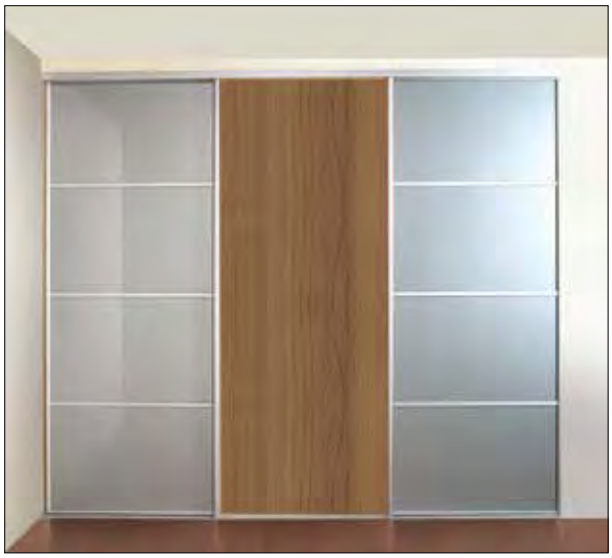
Profils et Accessoires de portes de placard

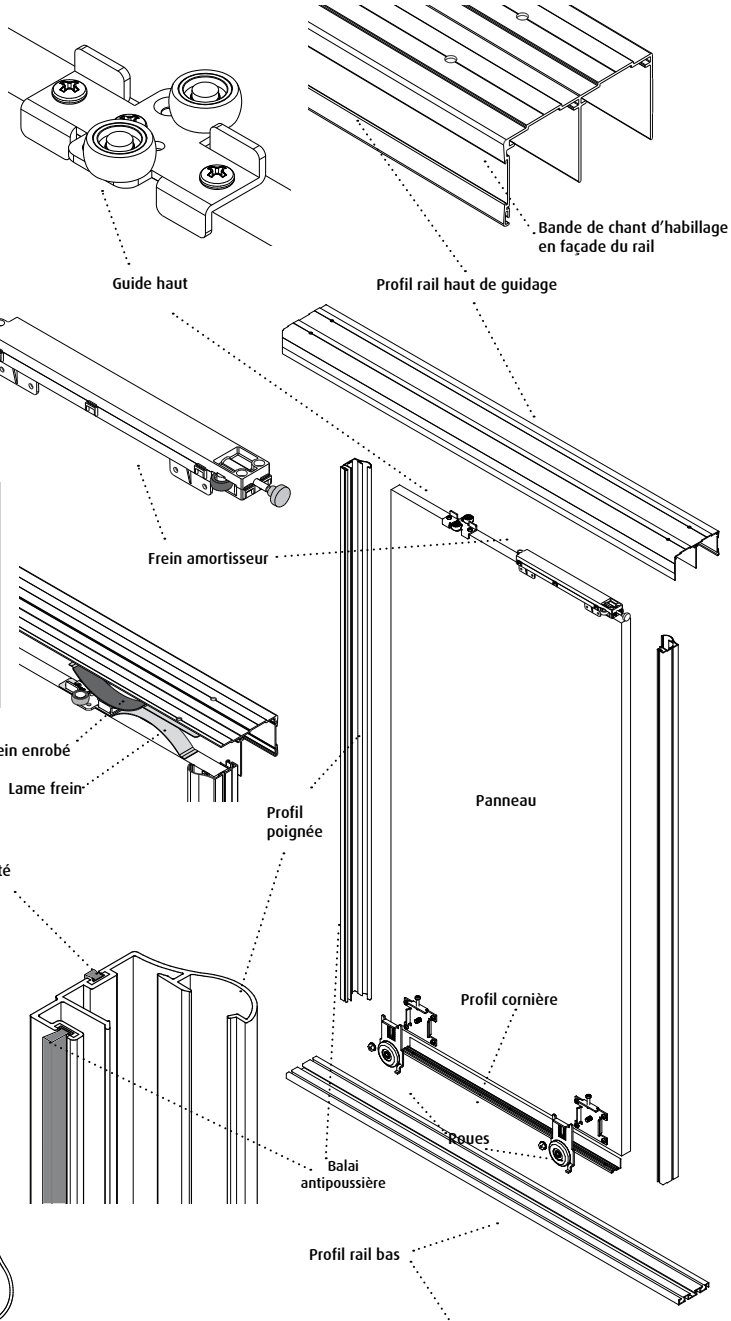
P300-19

Présentation

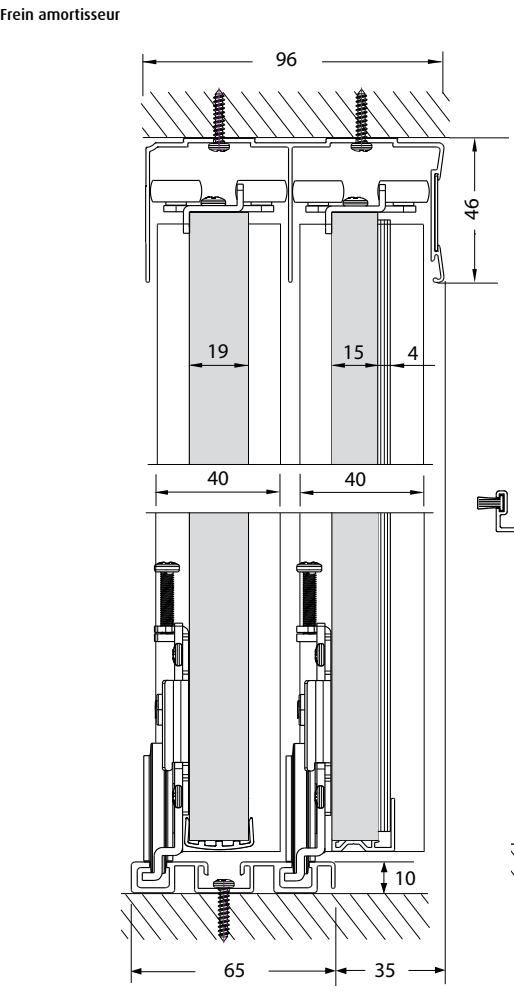


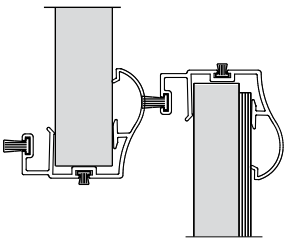
Hauteur maxi: 2600mm Largeur mini/maxi: 500-1100mm
Remplissages: – Mélaminé: 19mm
– Mélaminé + (miroir ou verre): 15+4mm
Finitions profils : aluminium anodisés, laqués, polis et chromaté.
Platine roue: roulement à billes de précision étanche à la poussière avec un bandage de ø42.
Système antidéraillement.

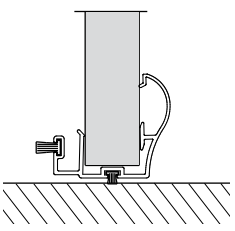
Composants principaux

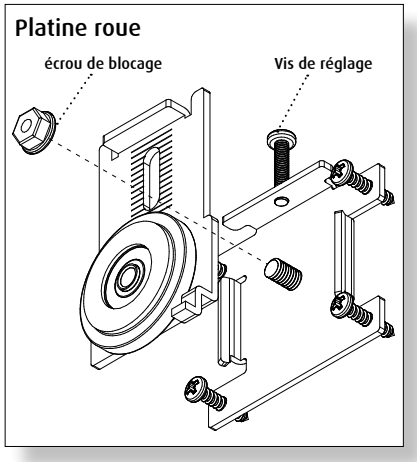


Coupe verticale d'une installation





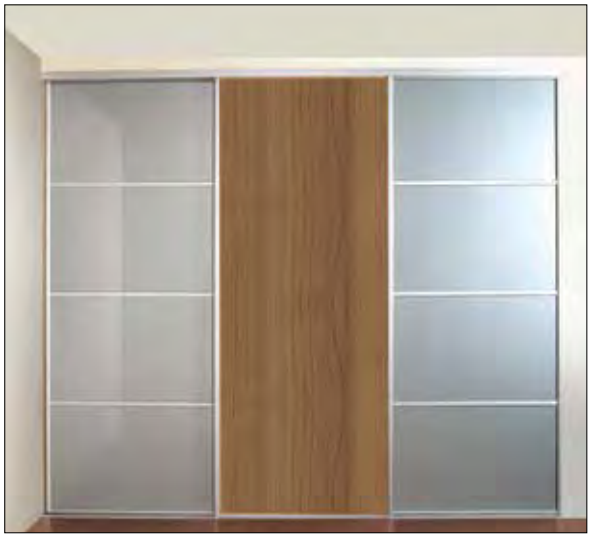


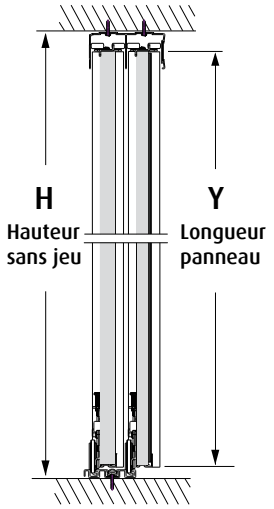


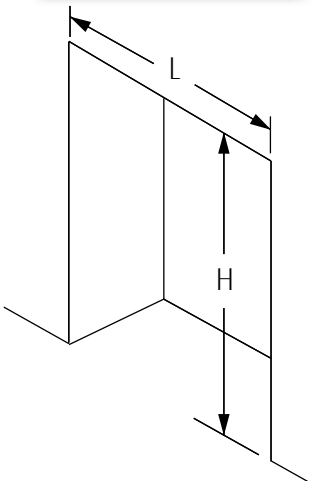
Profils et Accessoires de portes de placard

P300-19

Fiche de débits (sans traverses)





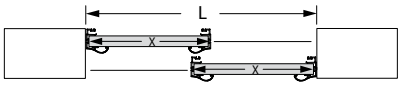


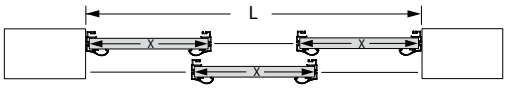
Hauteur H = Largeur L =

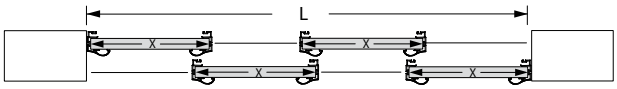
	RESULTAT	Quantité

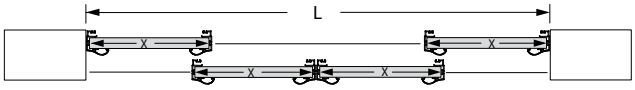
A) Débit panneau (Ep = 15 ou 19mm)

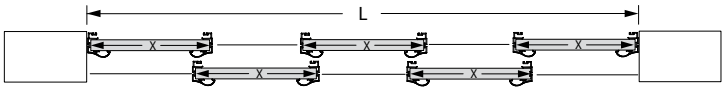
- Y (Longueur du panneau **sans frein amortisseur**) = H-50mm.....
- Y (Longueur du panneau **avec frein amortisseur**) = H-50mm.....
- X (Largeur du panneau)

1  $X = \frac{L+15}{2}$ .....

2  $X = \frac{L+38}{3}$ .....

3  $X = \frac{L+68}{4}$.....

4  $X = \frac{L+30}{4}$ .....

5  $X = \frac{L+85}{5}$ .....

B) Débit Aluminium

- Rail haut = L (Longueur façade).....
- Rail bas = L (Longueur façade).....
- Poignée = Y (Panneau).....
- Cornière = X-58 mm.....

C) Débit miroir

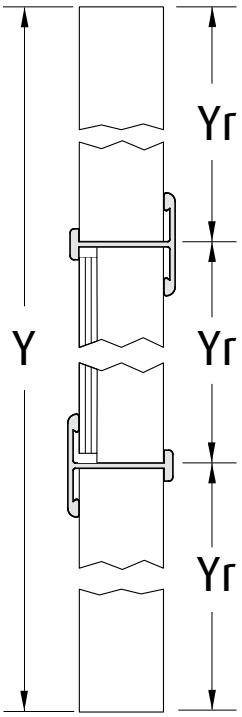
- Longueur = Y-4 mm.....
- Largeur = X-4 mm.....

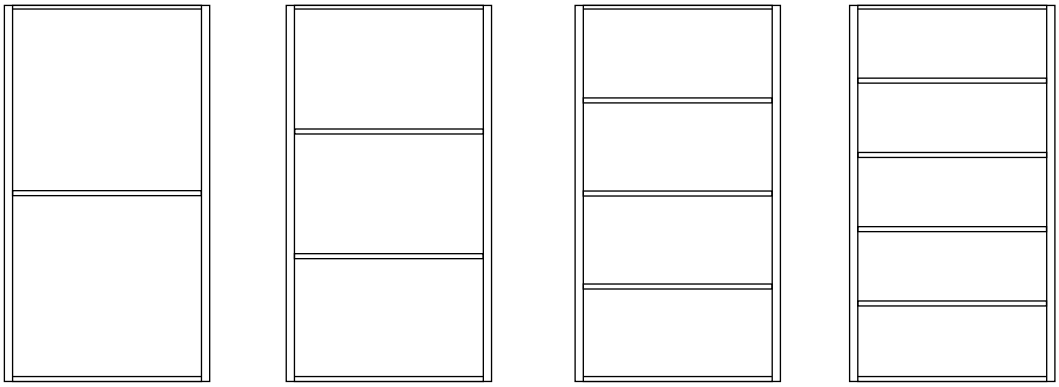
Profils et Accessoires de portes de placard

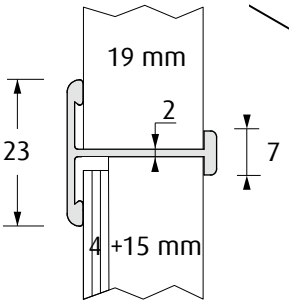
P300-19

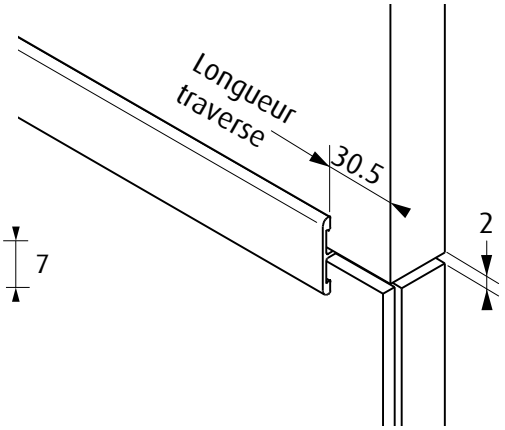
Fiche de débits (avec traverses)

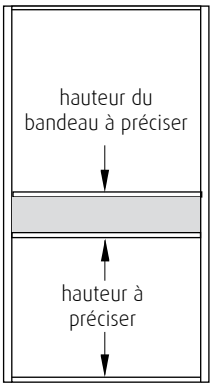
Façades japonaises











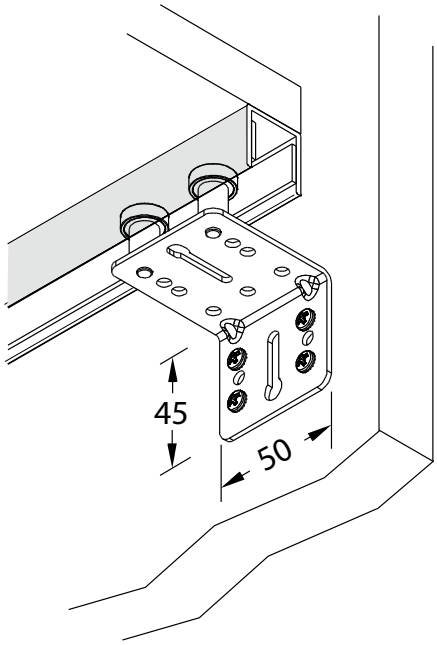
2 traverses
calcul spécifique

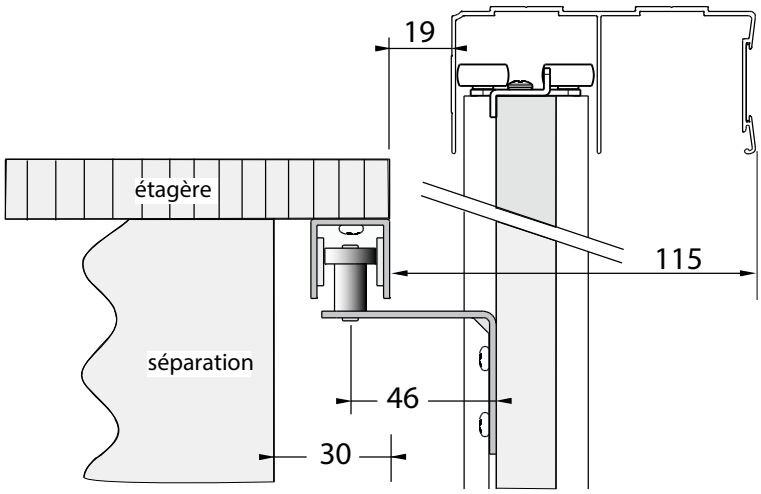
Y (Longueur panneau)= **X (Largeur panneau)=** ⚠ Calcul de Y et X page précédente	RESULTAT	Quantité
A) Débit remplissage (Ep = 15 ou 19mm) • Yr (Longueur du remplissage) = $\frac{\text{Y - (2 mm x nombre de traverses)}}{\text{Nombre de remplissages}}$ • Xr (Largeur du remplissage) = X (Largeur du panneau).....		
B) Débit Aluminium • Traverse intermédiaire 7 ou 23 mm = Xr- 61 mm.....		
C) Débit miroir • Longueur = Yr-4 mm..... • Largeur = Xr-4 mm.....		

P300-19

Adaptations spéciales

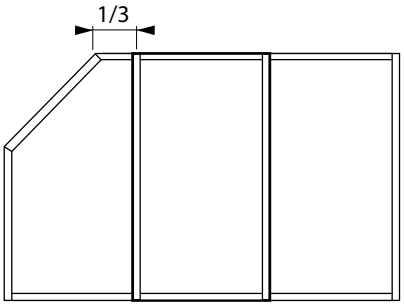
Façade en pan coupé avec guidage sous tablette



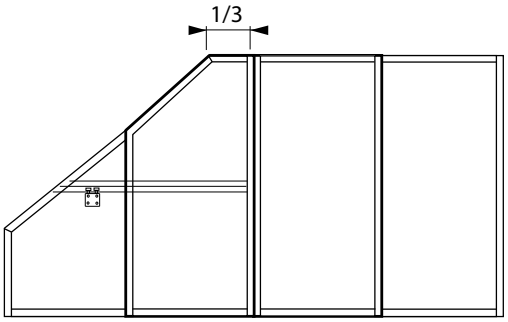


Solution1 : Porte sans guidage sous tablette

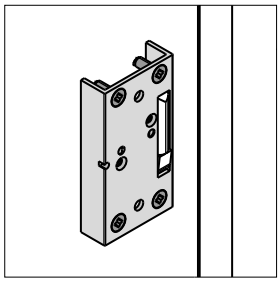
1/3 de largeur et minimum 200 mm



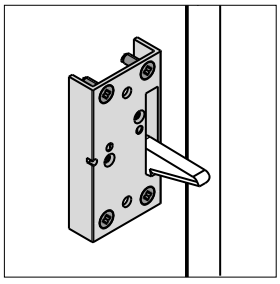
Solution2 : Porte avec guidage sous tablette



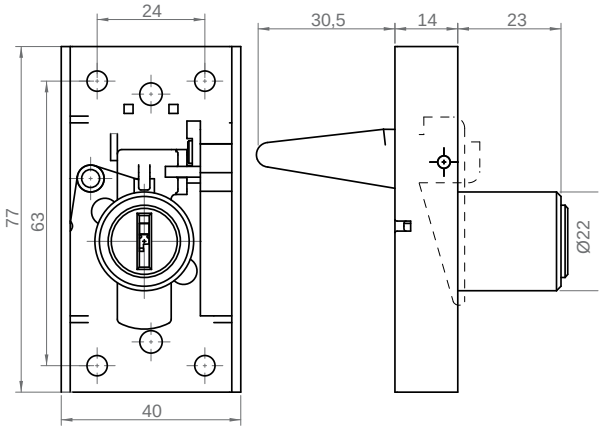
Façade avec serrure à bascule en applique

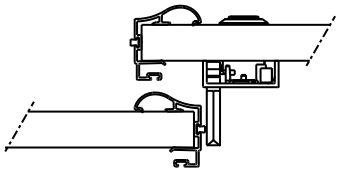


Ouvert



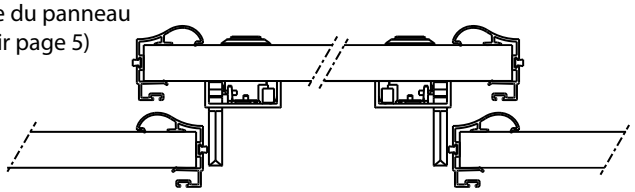
Fermé





Façade à 2 portes

Perçage du panneau
(voir page 5)



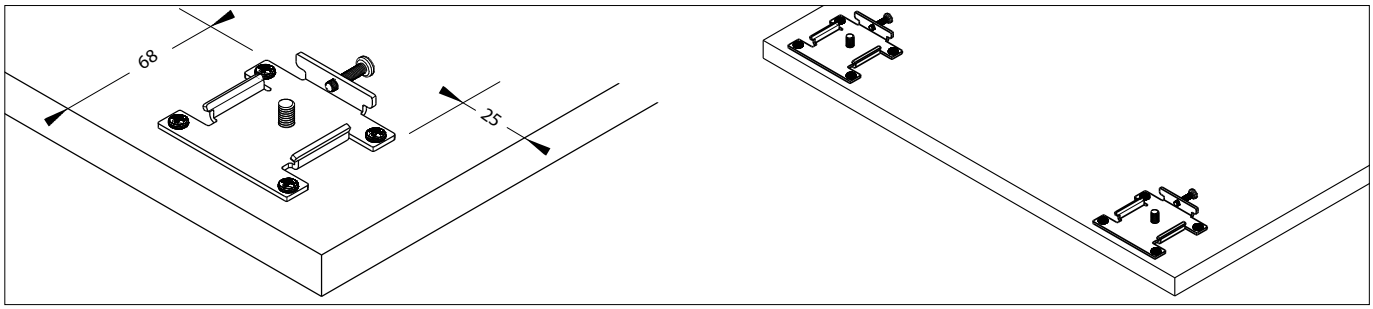
Façade à 3 portes

Profils et Accessoires de portes de placard

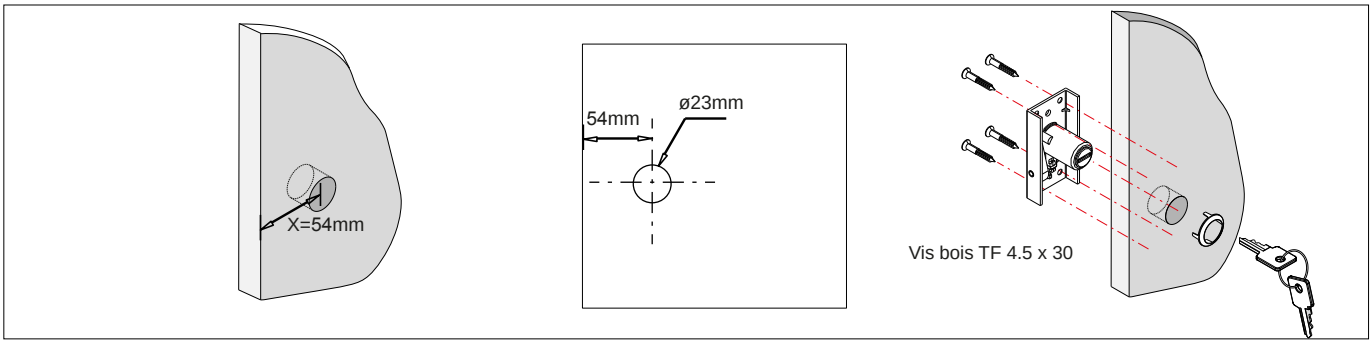
P300-19

Usinage et perçages

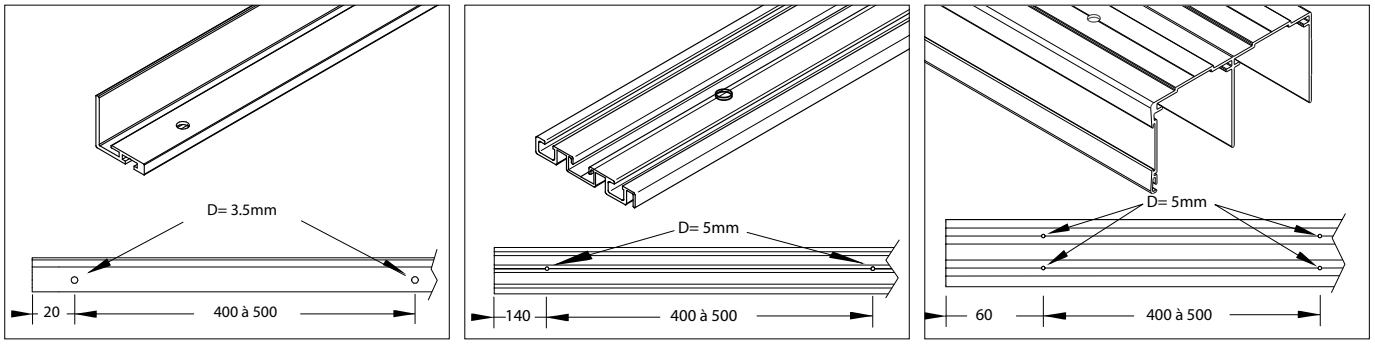
Fixation des platines p annea u



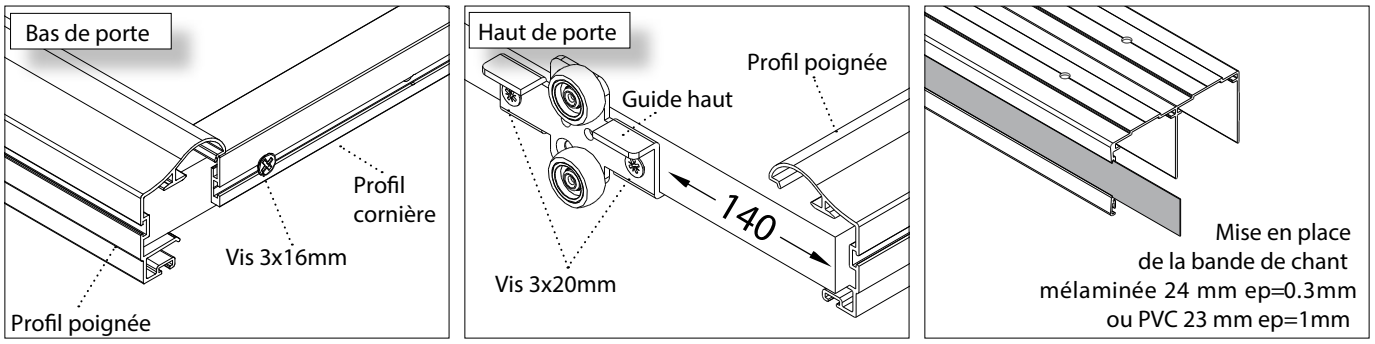
Perçage pour la serrure type OJMAR 2601 - code Y601.E06XX



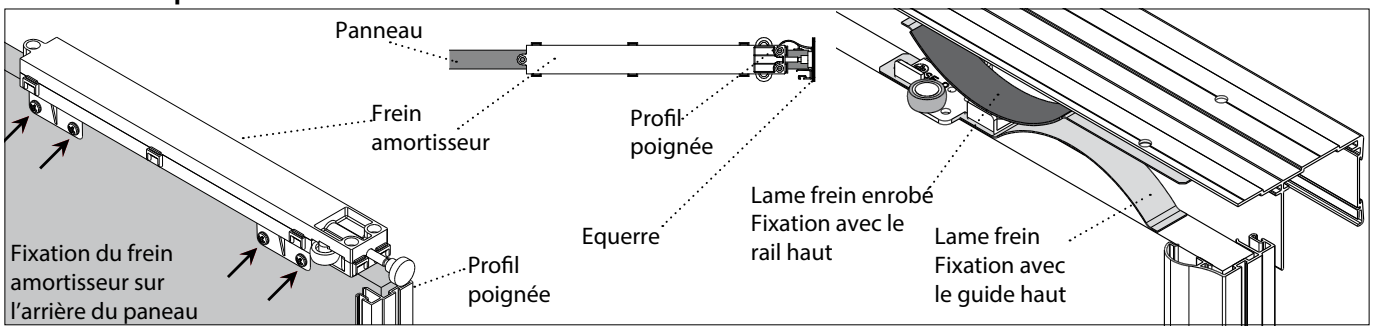
Perçage des rails et cornière



Détail de positionnement des profils



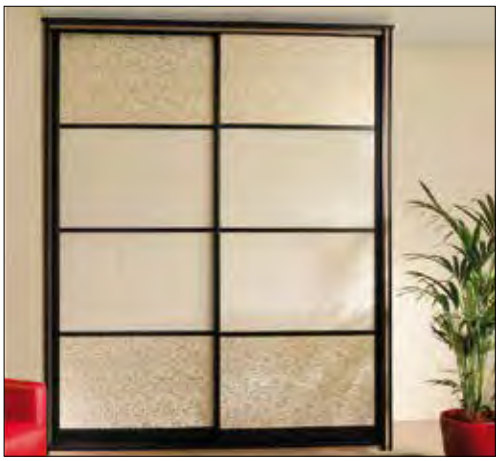
Détail de positionnement du frein amortisseur et/ou lames frein



Profils et Accessoires de portes de placard

P300-19

Préparation des panneaux

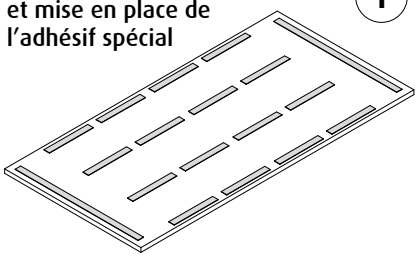




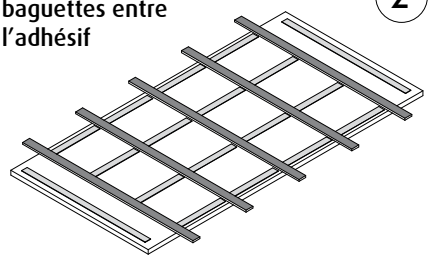


Collage d'un miroir ou verre laqué

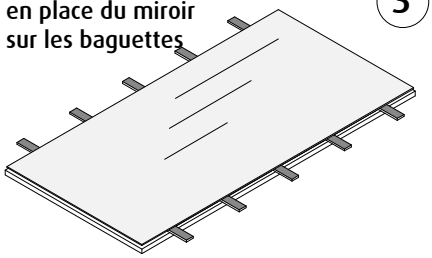
Nettoyage du panneau et mise en place de l'adhésif spécial 1



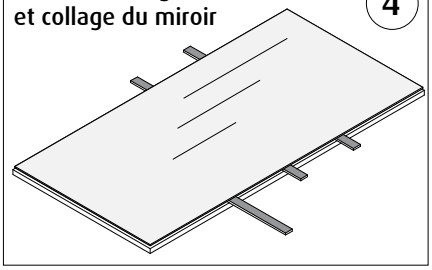
Mise en place des baguettes entre l'adhésif 2



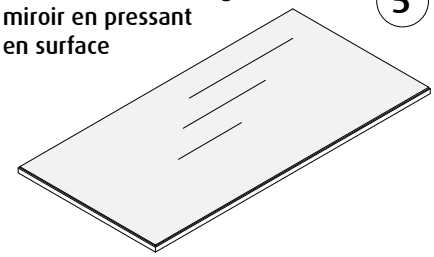
Nettoyage et mise en place du miroir sur les baguettes 3



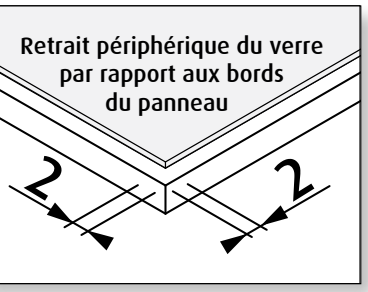
Retrait des baguettes et collage du miroir 4



Achèvement du collage miroir en pressant en surface 5

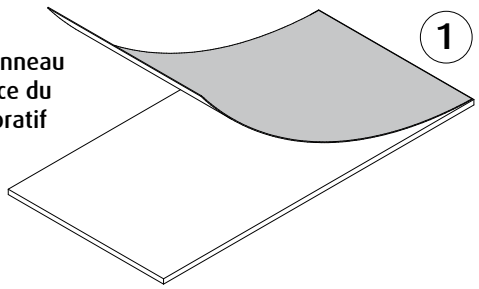


Retrait périphérique du verre par rapport aux bords du panneau

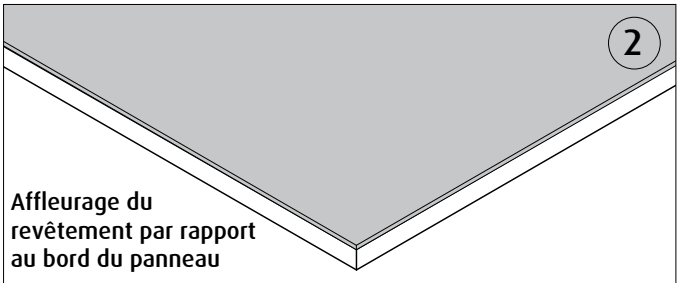


Collage d'un revêtement décoratif

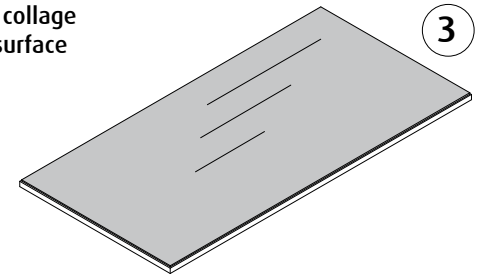
Nettoyage du panneau puis mise en place du revêtement décoratif 1



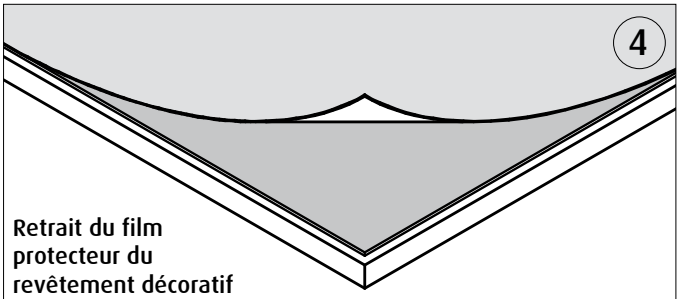
Affleurage du revêtement par rapport au bord du panneau 2



Achèvement du collage en pressant en surface 3



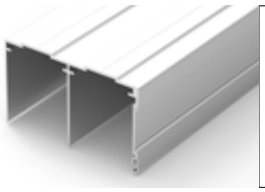
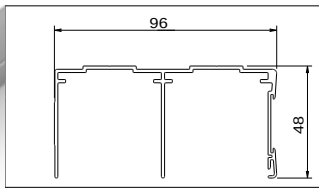
Retrait du film protecteur du revêtement décoratif 4

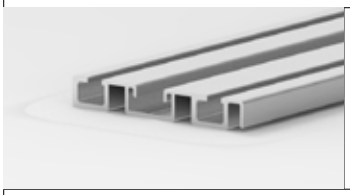
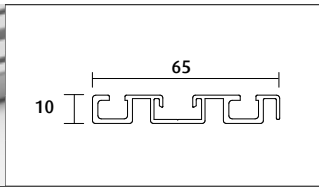


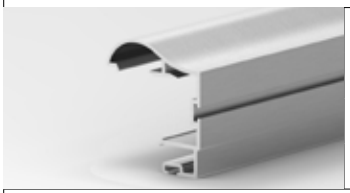
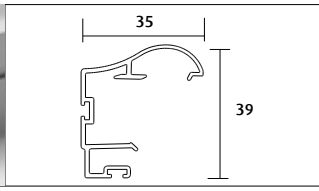
Profils et Accessoires de portes de placard

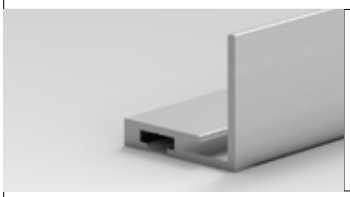
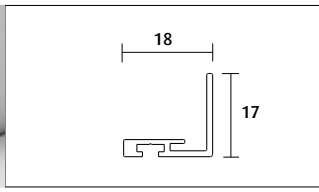
P300-19

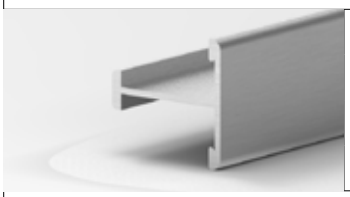
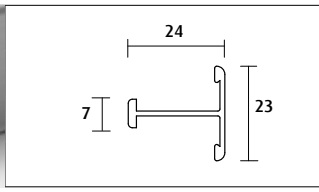
Profils et accessoires

Rail haut	L	Code	Finitions
 	5.14 m	RH96	**Anodisés:** satiné argent, satiné or **Laqués:** blanc, beige , noir **Polis:** argent, bronze

Rail bas	L	Code	Finitions
 	5.14 m	RB65	**Anodisés:** satiné argent, satiné or **Laqués:** blanc, beige, noir **Polis:** argent, bronze

Poignée	L	Code	Finitions
 	5.14 m	P300-19	**Anodisés:** satiné argent, satiné or **Laqués:** blanc, beige, noir **Polis:** argent, bronze **Enrobés :** *

Cornière	L	Code	Finitions
 	5.14 m	CCLA	**Anodisés:** satiné argent, satiné or **Laqués:** blanc, beige, noir **Polis:** argent, bronze **Enrobés :** *

Traverse intermédiaire	L	Code	Finitions
 	5.14 m	TI19	**Anodisé:** satiné argent **Laqués:** blanc, beige, noir **Polis:** argent **Enrobés :** *

* Enrobé ton bois : Calvados sardoine, Chêne de Ferrare Chocolat, Chêne de Ferrare Clair

Roue complète avec écrou



Possibilité d'avoir un Kit 2 roues pour un vantail (KITROUPRO)

ROUPROECO

Lame ressort frein/enrobé





FREIN / FREINENROB

Guide haut



GUIDHAUT 96

Joint cache vis noir / gris



JTOP / JTOPGR

Balai de coté



JB48/500/D3

Balai anti-poussière



JB481050/D3

Vis de réglage 4x20



VISREGL

Vis platine 4x16



VIS4/16





FR96