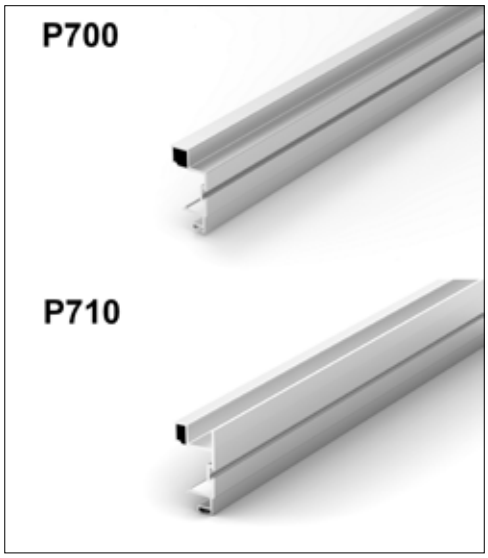
Profils et Accessoires de portes de placard

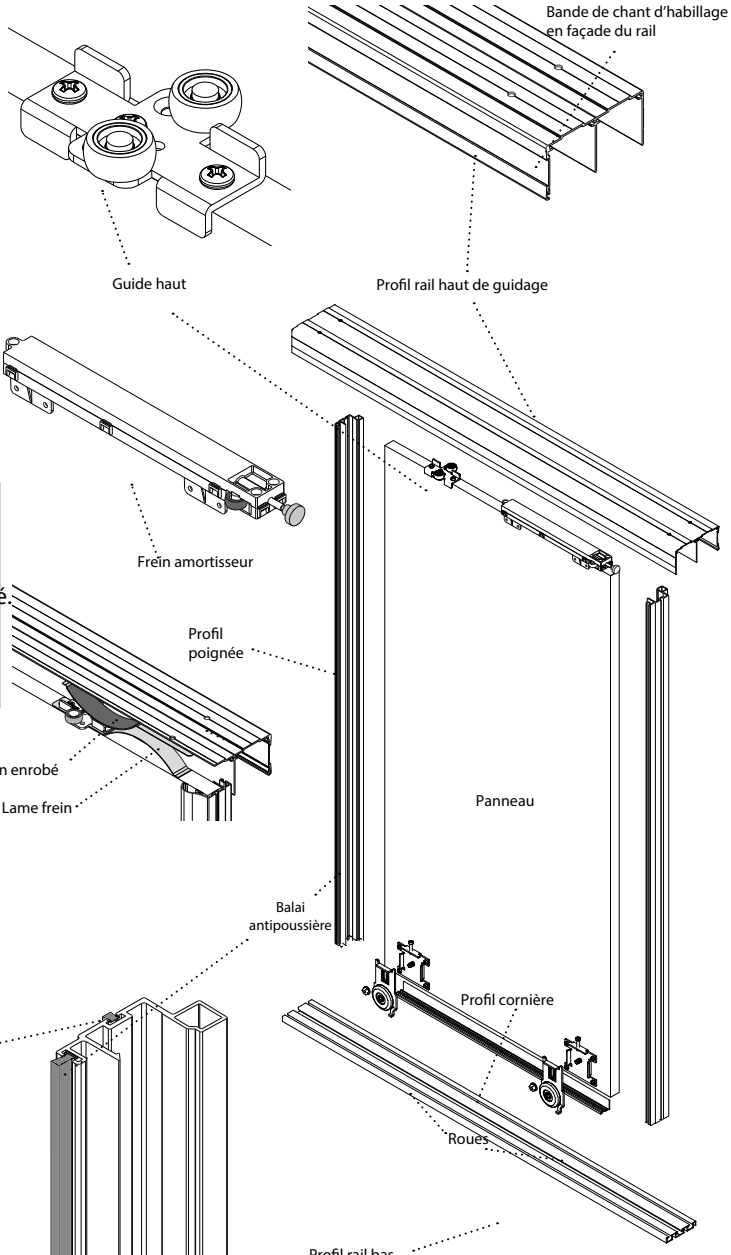
P700 - P710

Présentation

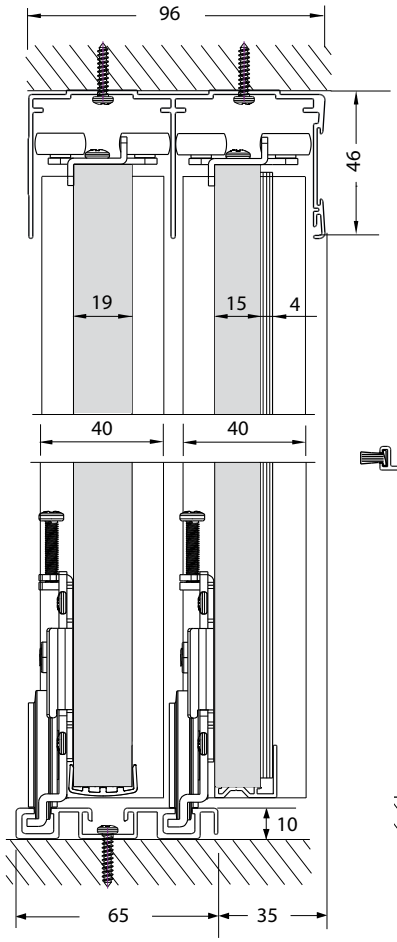


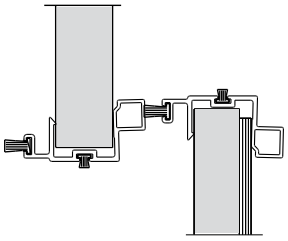
Hauteur maxi: 2600mm Largeur mini/maxi: 500-1100mm
Remplissages: – Mélaminé: 19mm
– Mélaminé + (miroir ou verre): 15+4mm
Finitions profils : aluminium anodisés, laqués, polis et chromaté.
Platine roue: roulement à billes de précision étanche à la poussière avec un bandage de ø42.
Système antidéraillement.

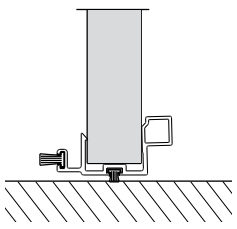
Composants principaux

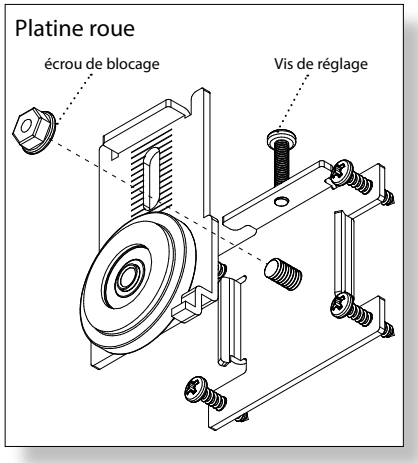


Coupe verticale d'une installation







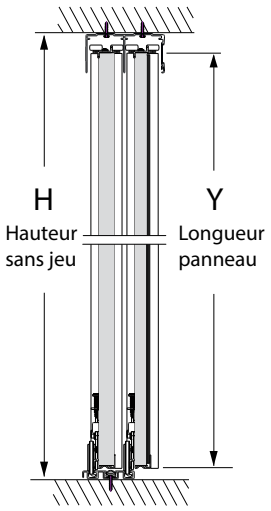


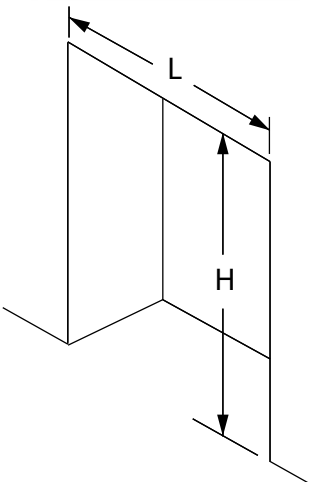
Profils et Accessoires de portes de placard

P700 - P710

Fiche de débits
(sans traverses)





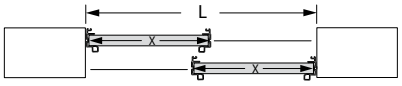


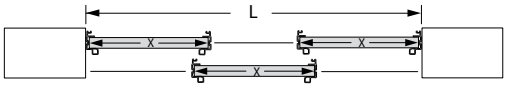
Hauteur H = Largeur L =

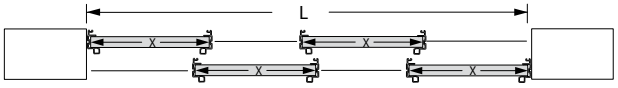
RESULTAT	Quantité

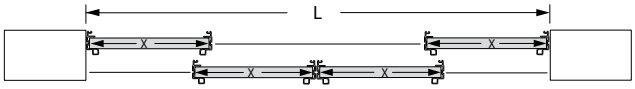
A) Débit panneau (Ep = 15 ou 19mm)

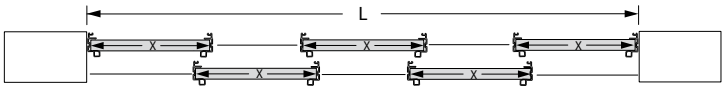
- Y (Longueur du panneausans frein amortisseur) = H-50mm.....
- Y (Longueur du panneauavec frein amortisseur) = H-50mm.....
- X (Largeur du panneau)

1  $X = \frac{L}{2}$ .....

2  $X = \frac{L+15}{3}$ .....

3  $X = \frac{L+23}{4}$.....

4  $X = \frac{L}{4}$ .....

5  $X = \frac{L+26}{5}$ .....

B) Débit Aluminium

- Rail haut = L (Longueur façade).....
- Rail bas = L (Longueur façade).....
- Poignée = Y (Panneau).....
- Cornière = X-28 mm.....

C) Débit miroir

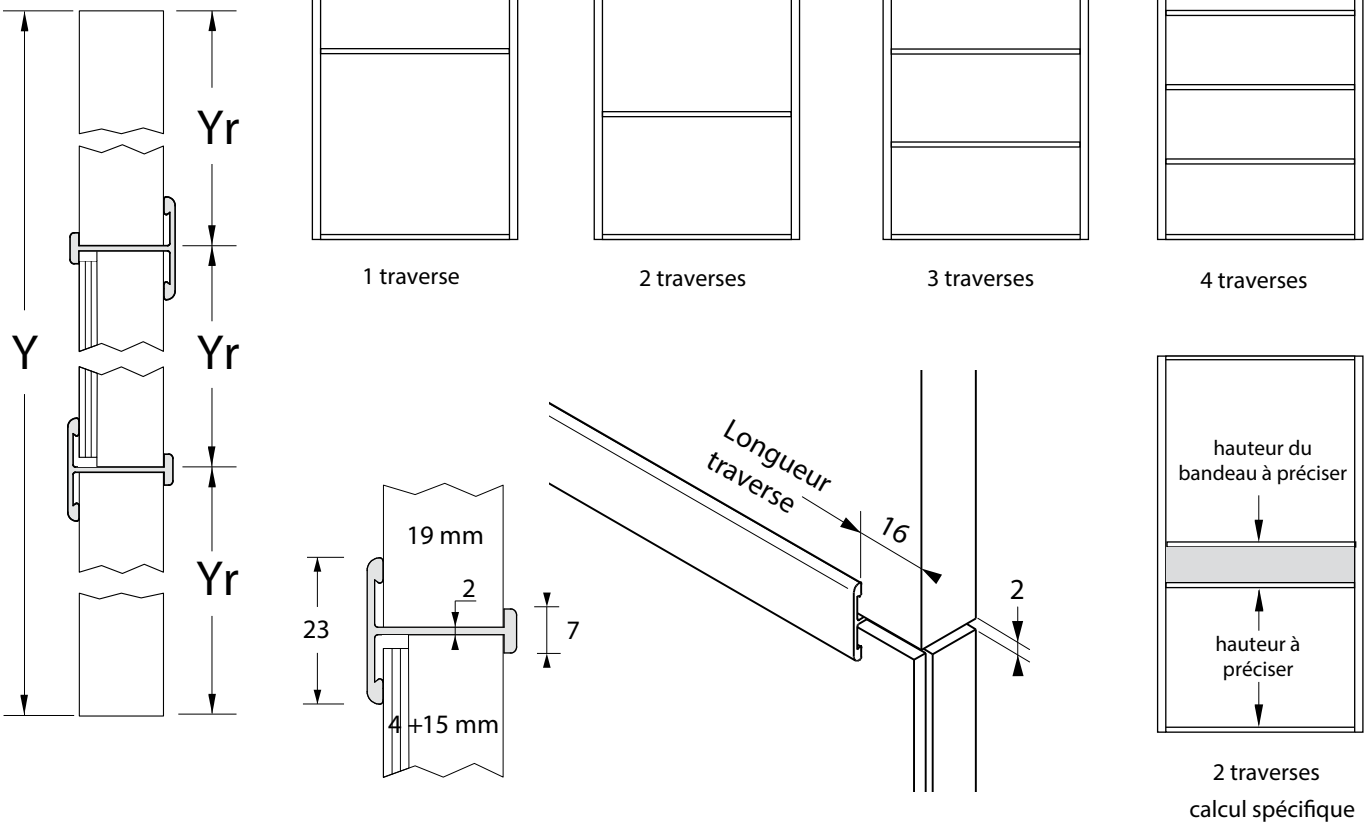
- Longueur = Y-2 mm.....
- Largeur = X-2 mm.....

Profils et Accessoires de portes de placard

P700 - P710

Fiche de débits
(avec traverses)

Façades japonaises

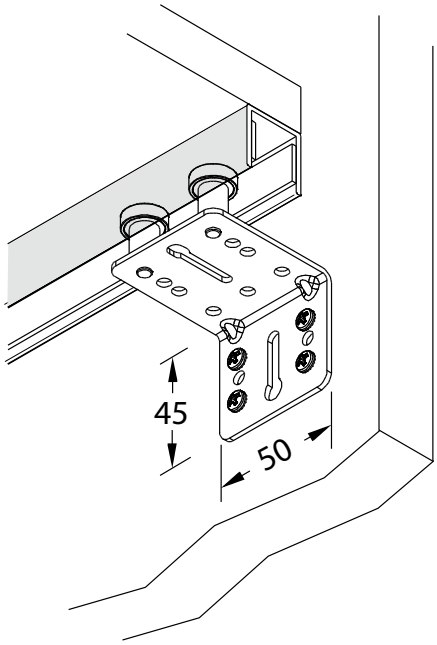


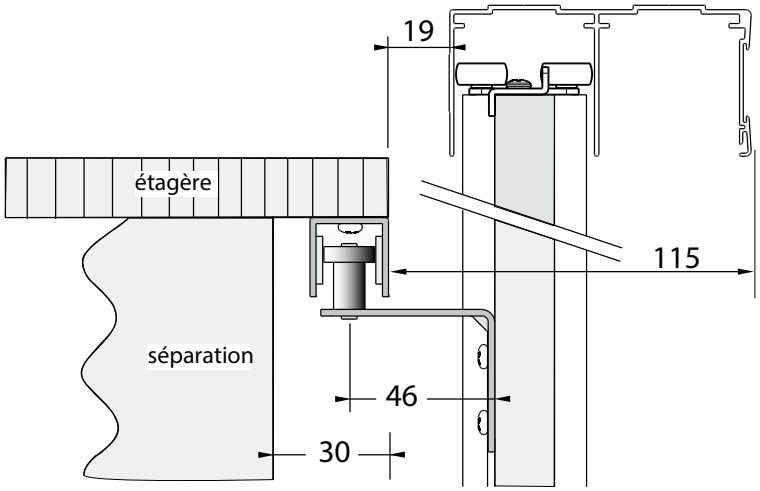
Y (Longueur panneau)= X (Largeur panneau)= ⚠ Calcul de Y et X page précédente	RESULTAT	Quantité
A) Débit remplissage (Ep = 15 ou 19mm) • Yr (Longueur du remplissage) = $\frac{\text{Y - (2 mm x nombre de traverses)}}{\text{Nombre de remplissages}}$ • Xr (Largeur du remplissage) = X (Largeur du panneau).....		
B) Débit Aluminium • Traverse intermédiaire 7 ou 23 mm = Xr- 32 mm.....		
C) Débit miroir • Longueur = Yr-2 mm..... • Largeur = Xr-2 mm.....		

P700 - P710

Adaptations spéciales

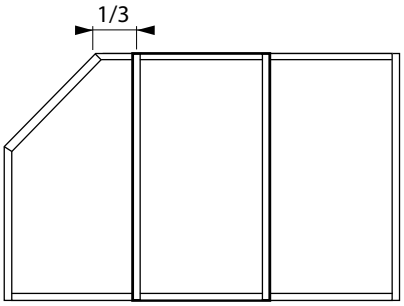
Façade en pan coupé avec guidage sous tablette



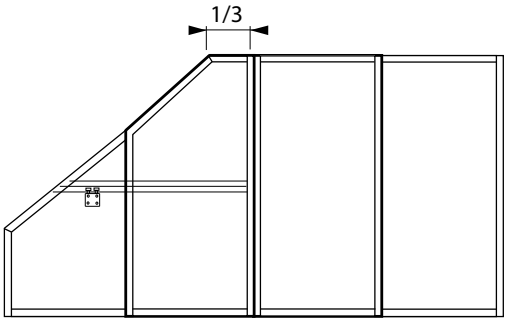


Solution1 : Porte sans guidage sous tablette

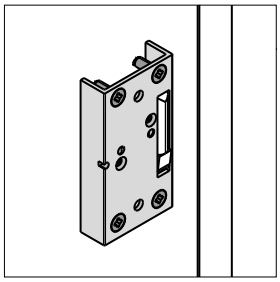
1/3 de largeur et minimum 200 mm



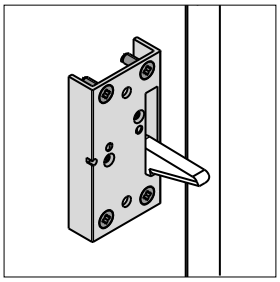
Solution2 : Porte avec guidage sous tablette



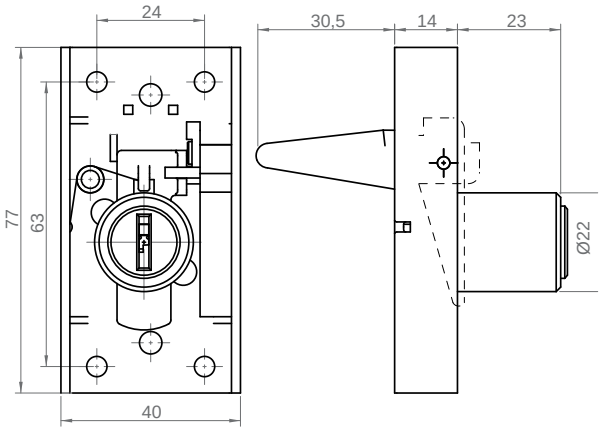
Façade avec serrure à bascule en applique

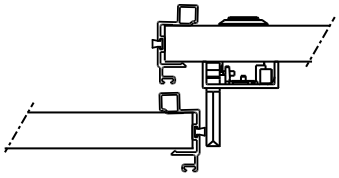


Ouvert



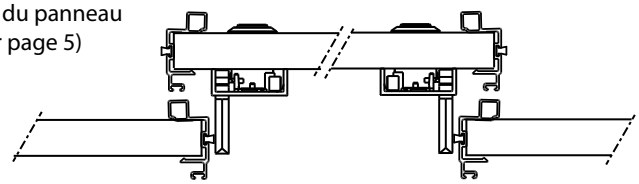
Fermé





Façade à 2 portes

Perçage du panneau
(voir page 5)



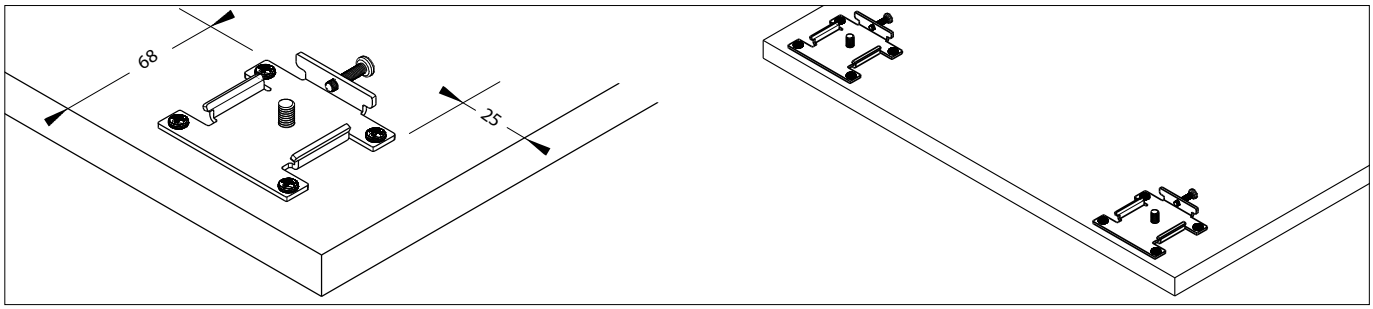
Façade à 3 portes

Profils et Accessoires de portes de placard

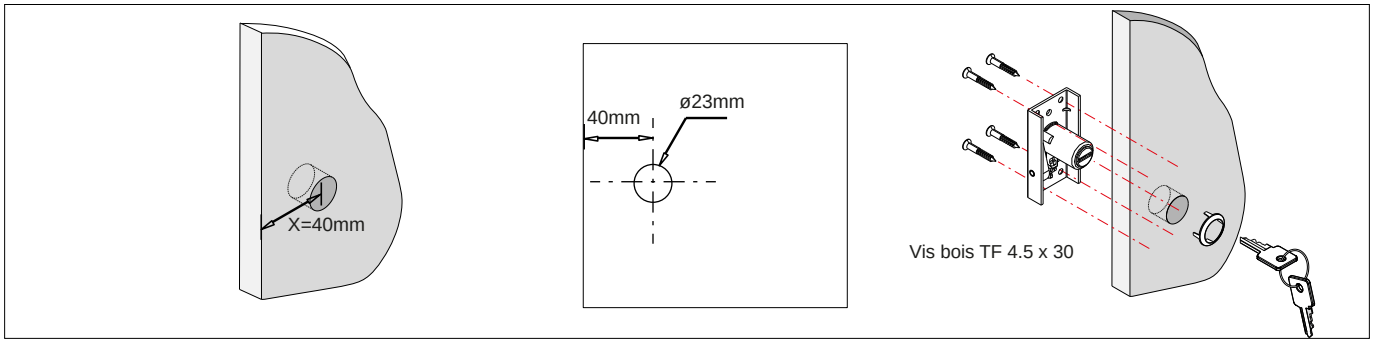
P700 - P710

Usinage et perçages

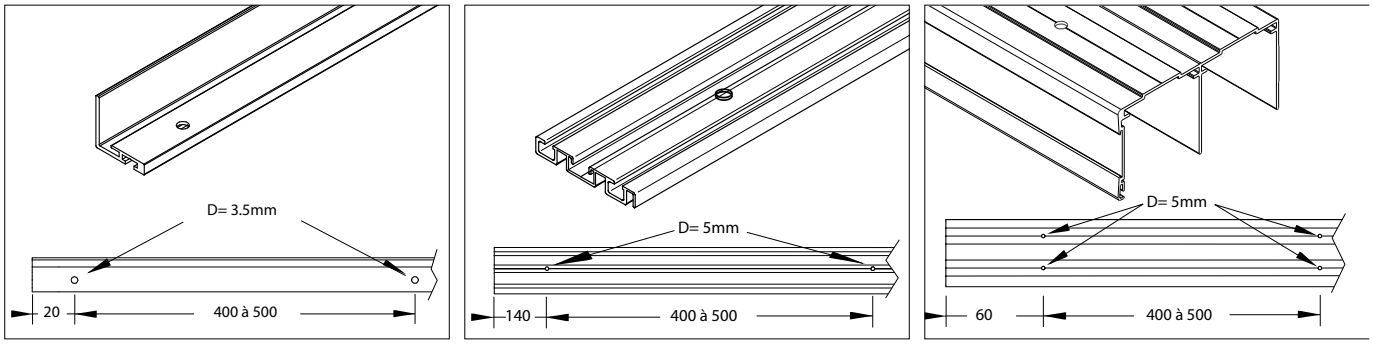
Fixation des platines panneau



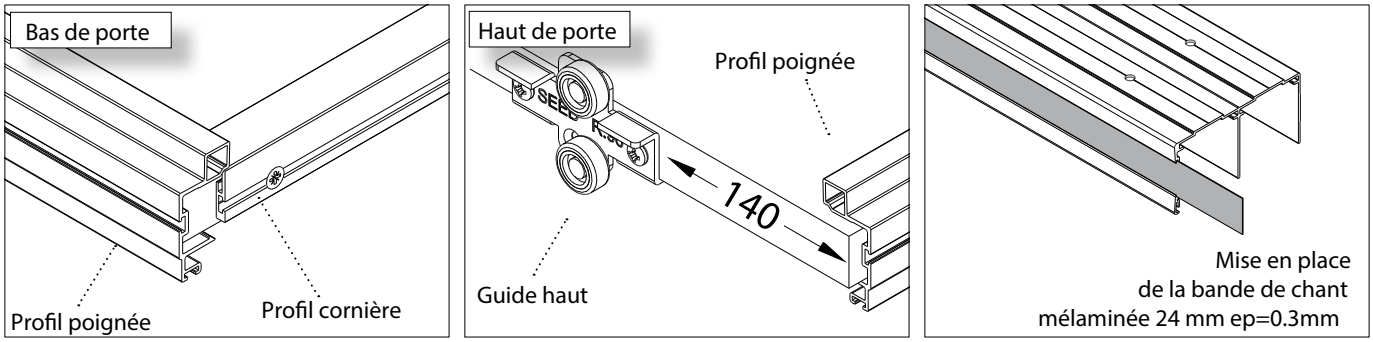
Perçage pour la serrure type OJMAR 2601 - code Y601.E06XX



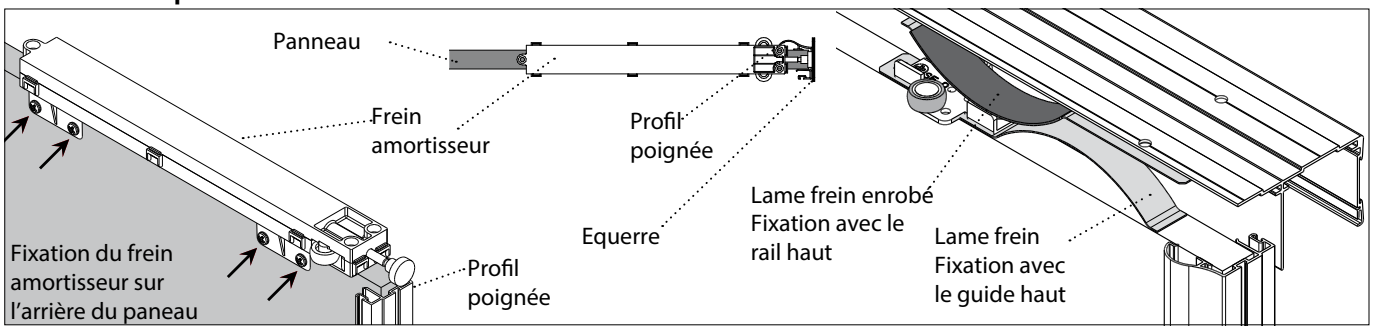
Perçage des rails et cornière



Détail de positionnement des profils



Détail de positionnement du frein amortisseur et/ou lames frein



Profils et Accessoires de portes de placard

P700 - P710

Préparation des panneaux



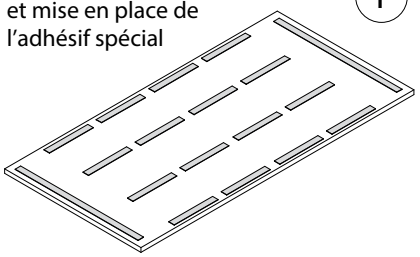




Collage d'un miroir ou verre laqué

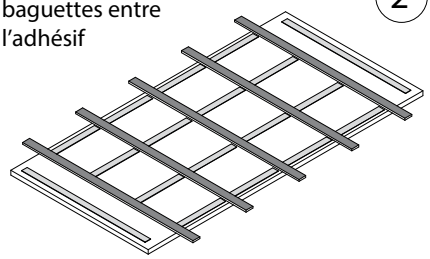
Nettoyage du panneau et mise en place de l'adhésif spécial

1



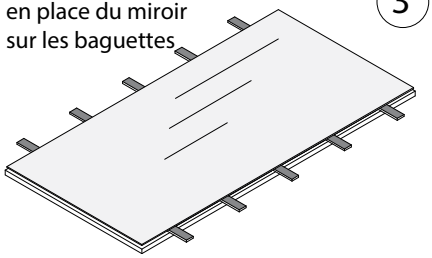
Mise en place des baguettes entre l'adhésif

2



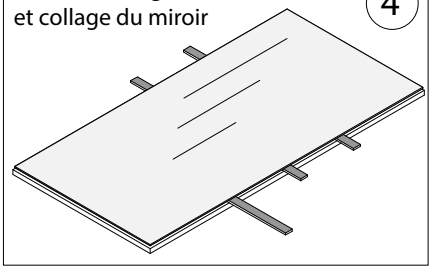
Nettoyage et mise en place du miroir sur les baguettes

3



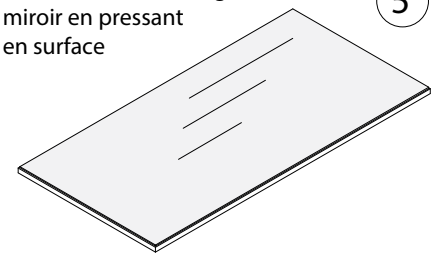
Retrait des baguettes et collage du miroir

4

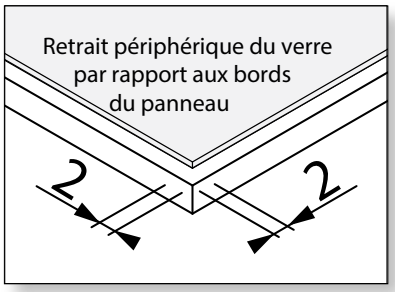


Achèvement du collage miroir en pressant en surface

5



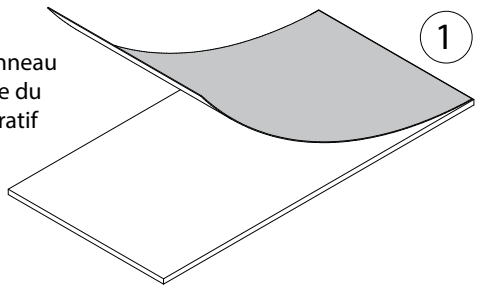
Retrait périphérique du verre par rapport aux bords du panneau



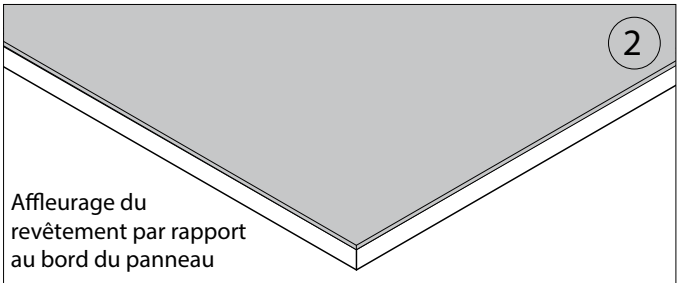
Collage d'un revêtement décoratif

Nettoyage du panneau puis mise en place du revêtement décoratif

1



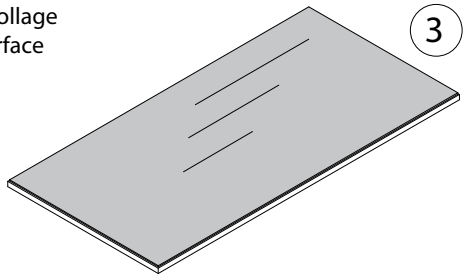
2



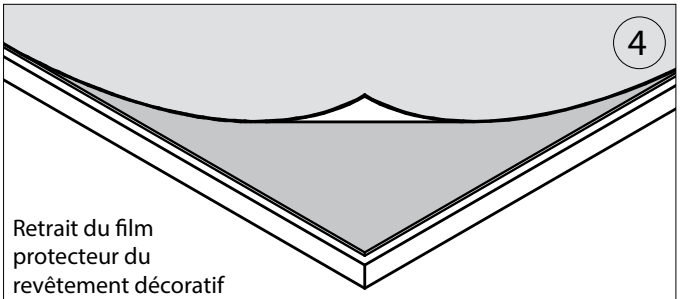
Affleurage du revêtement par rapport au bord du panneau

Achèvement du collage en pressant en surface

3



4

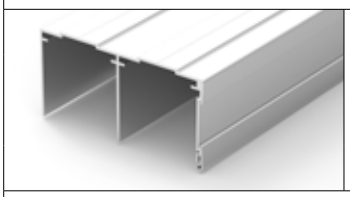
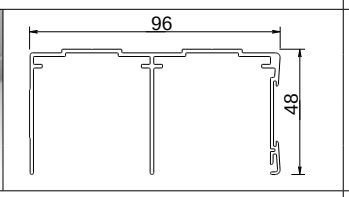


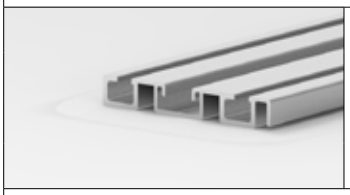
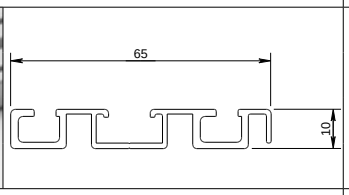
Retrait du film protecteur du revêtement décoratif

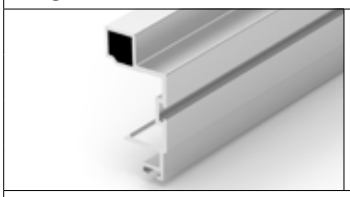
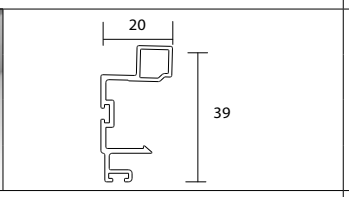
Profils et Accessoires de portes de placard

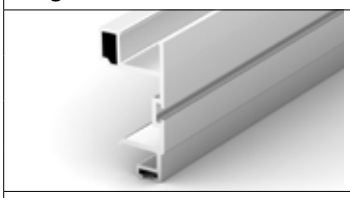
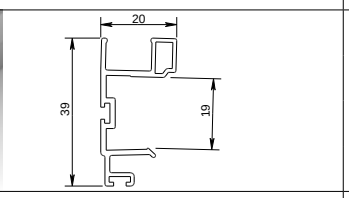
P700 - P710

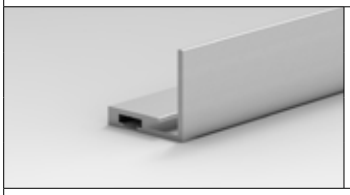
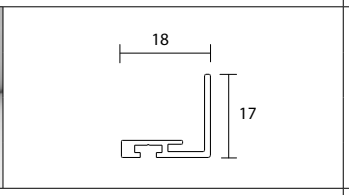
Profils et accessoires

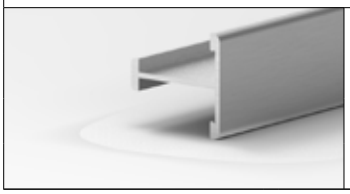
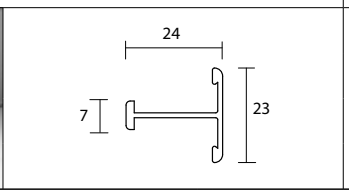
Rail haut	L	Code	Finitions
 	5.14 m	RH96	Anodisés: satiné argent Laqués: blanc, noir Brossé: inox

Rail bas	L	Code	Finitions
 	5.14 m	RB65	Anodisés: satiné argent Laqués: blanc, noir Brossé: inox

Poignée P700	L	Code	Finitions
 	5.14 m	P700	Anodisés: satiné argent Laqués: blanc, noir Brossé: inox

Poignée P710	L	Code	Finitions
 	5.14 m	P710	Anodisés: satiné argent Laqués: blanc, noir Brossé: inox

Cornière balais	L	Code	Finitions
 	5.14 m	CCLA	Anodisés: satiné argent Laqués: blanc, noir Brossé: inox

Traverse intermédiaire	L	Code	Finitions
 	5.14 m	TI19	Anodisé: satiné argent Laqués: blanc, noir Brossé: inox

Roue complète avec écrou



Possibilité d'avoir un Kit 2 roues pour un vantail (KITROUPRO)

ROUPROECO

Lame ressort frein/enrobé





FREIN / FREINENROB

Guide haut



GUIDHAUT 96

Joint cache vis noir / gris



JTOP / JTOPGR

Balai guide haut



JB48/500/D3

Double face (0.23mm)



DBFACE

Vis de réglage 4x20



VISREGL

Vis platine 4x16



VIS4/16



FR96

