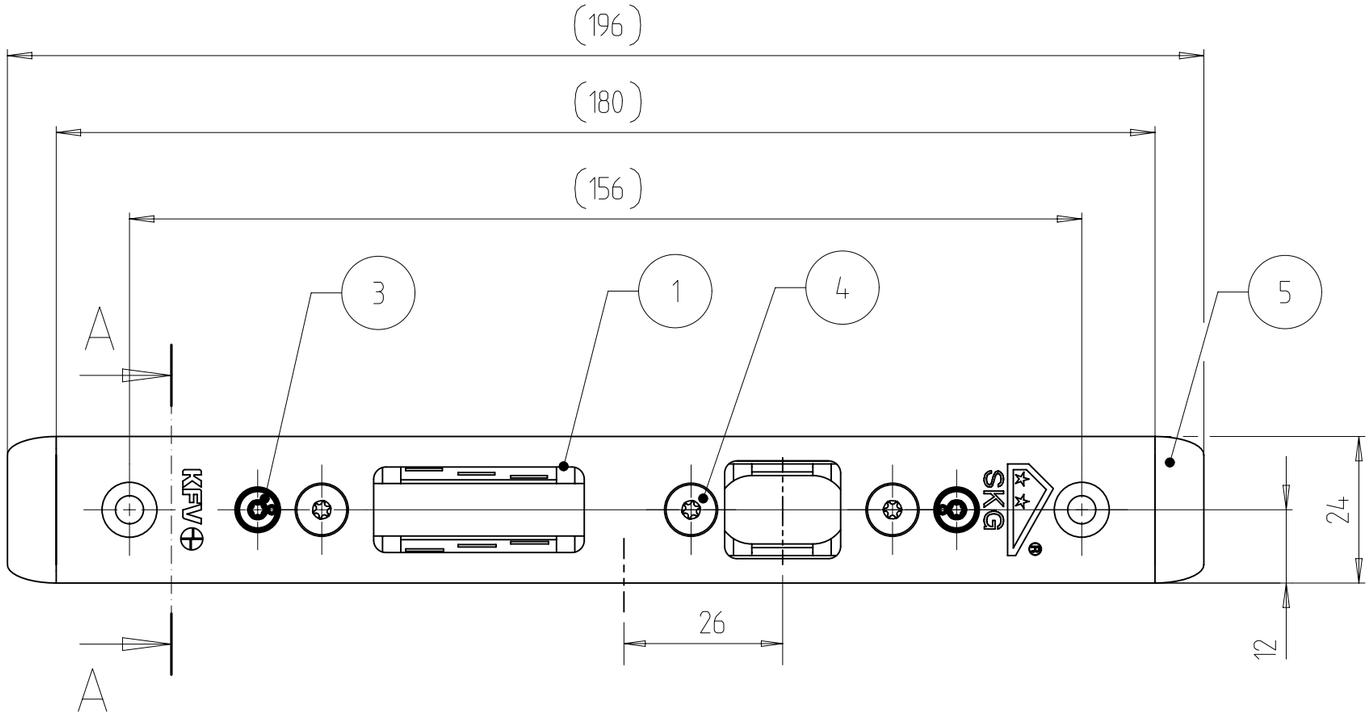
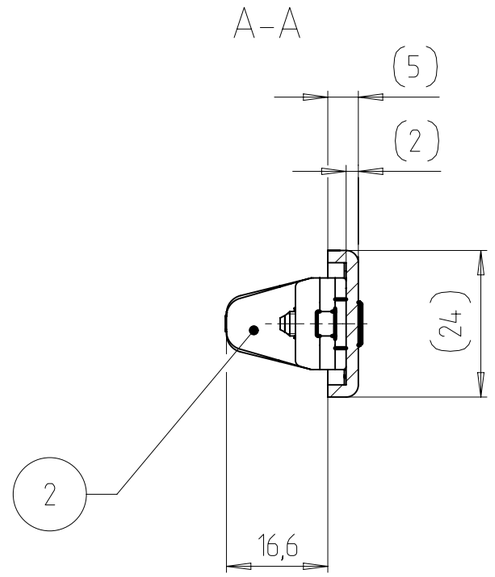
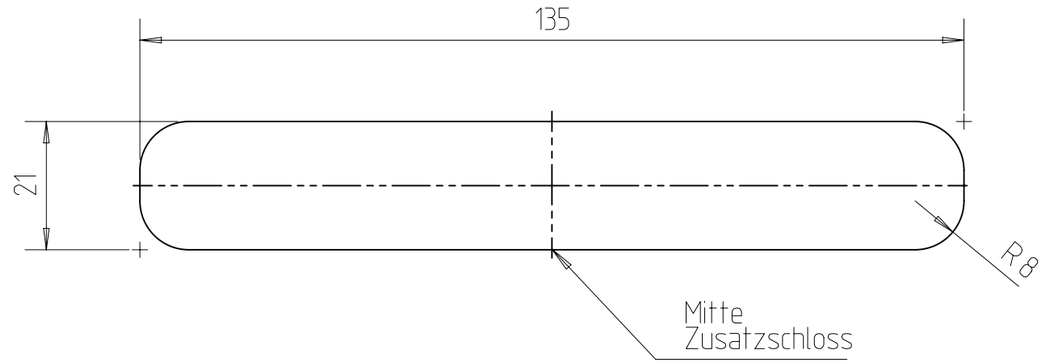
The drawing and its contents are to be kept secret from third parties, particularly competitors. The drawing and documents which go with it are not to be duplicated either in local or extract, or used in other documentation without express approval (§15 and 38 UrhG - §1 and 18 UWG). A reservation of rights in accordance with §12 PatG is declared for the event that a patent is granted







(01)

Anzugsdrehmoment bei allen Schraubverbindungen
1,6 ± 0,2Nm

Frästiefe = angegebene Tiefe + min. 1 mm

Fräser ∅ 16 mm
Anlaufring ∅ 27 mm

Artikel- Nr. auf der Rückseite geprägt

Tolerierung nach ISO 8015

Pos. 3 in Pos. 2 einlegen
Pos. 2 und Pos. 1 mit Pos. 4 verschrauben
Pos. 5 in Pos. 1 einklipsen

Pos	Benennung	Stck	PDM-Nr.	Bemerk
5	Endkappe	2	9.811.00160	
4	Senkschr T10 M4x12	3	9.999.03359	
3	Rd__Excenter	2	9.714.00090	
2	Schliesskasten komplett	1	7.880.00052	
1	U-Profil-Schliessblech	1	9.868.06910	

Qty.	Type of Modification	ANT	Drawn	Approved	Date
1	Änderung auf Torx	EK1-2141901	Vasilescu	Frerichs	24.07.2023

Volume /mm³	Weight/g	Material-No.	Item-No.	Tool-No.
22649	90,706		3625-05-240	

Tolerance	Part-Description
ISO2768MK	U-Profil-Schliessblech

Scale	Additional Notice
1 : 1	

Drawn	koenigf
Date	04.07.2012
Appr.	THODEP
Date	28.06.2013

KFV

Document No.	Doc. Part No.	Revision	Status
7.868.06911	000	01	20

Replacement for :	Test procedure	Size
Replaced by :		A3