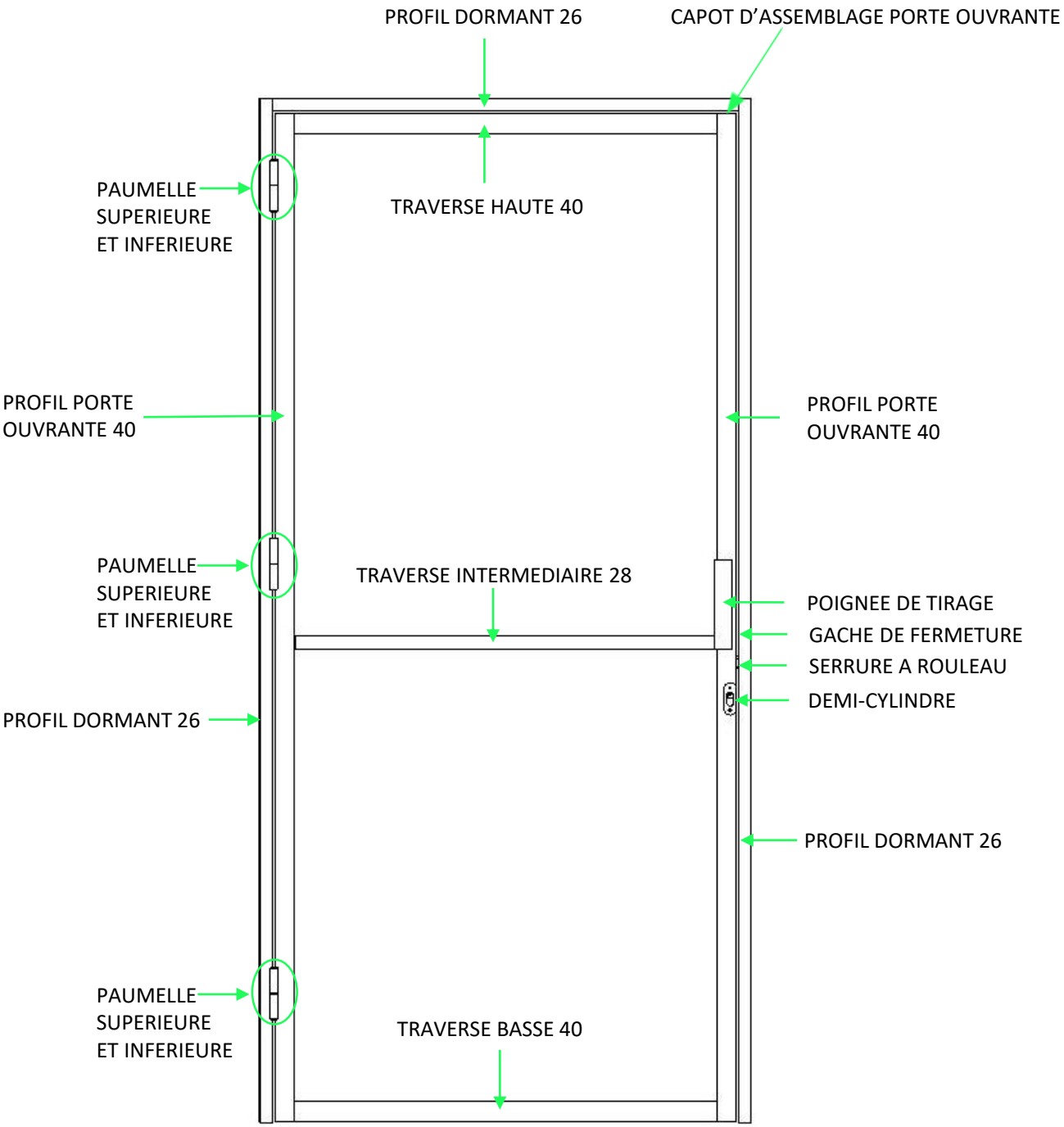
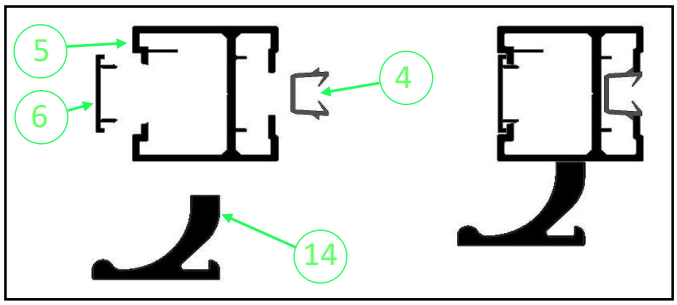
# FICHE TECHNIQUE PORTE OUVRANTE

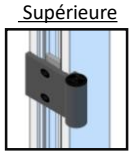
**DESCRIPTIF PORTE OUVRANTE**



# FICHE TECHNIQUE PORTE OUVRANTE

**PORTE EN VUE ECLATEE**



Paumelle Supérieure

9

8

7

Serrure à Rouleau Seul



6

5

4

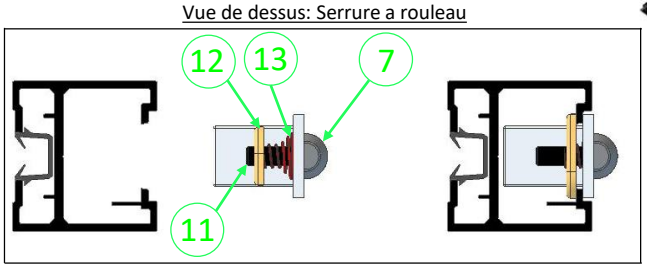
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2

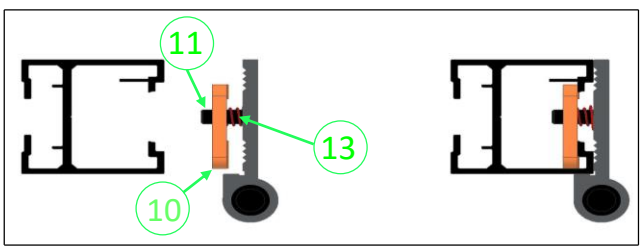
1

| N° | Qté | Désignation |
|---|---|---|
| 1 | 2 | Traverse haute et basse 40 |
| 2 | 8 | Vis 4,8*50 auto foreuse |
| 3 | 4 | Capot d'assemblage porte |
| 4 | 6 | Profil de vitrage 6/8 |
| 5 | 2 | Profil porte ouvrante |
| 6 | 6 | Profil plat de finition 23 |
| 7 | 1 | Serrure à rouleau seul |
| 8 | 1 | Traverse intermédiaire 28 |
| 9 | 3 | Paumelle supérieure |
| 10 | 3 | Insert de fixation double |
| 11 | 8 | Vis de fixation M5*16 |
| 12 | 2 | Insert de fixation simple |
| 13 | 8 | Ressort de fixation |
| 14 | 2 | Poignée de tirage |

Vue de dessus: Serrure a rouleau

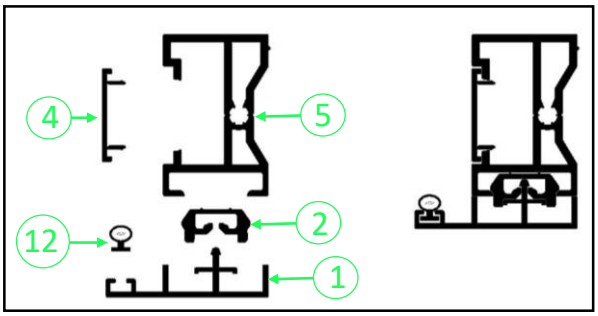



Vue de dessus: Paumelle supérieure



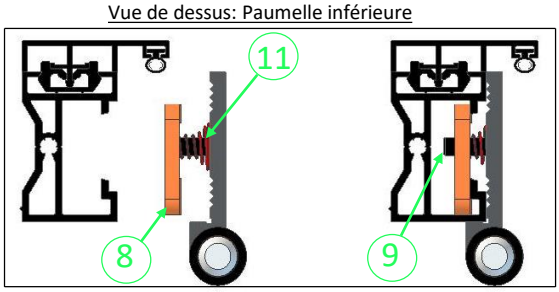
# FICHE TECHNIQUE PORTE OUVRANTE

**DORMANT EN VUE ECLATEE**

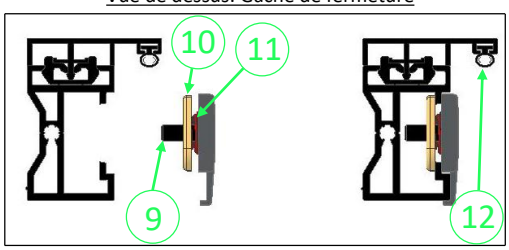


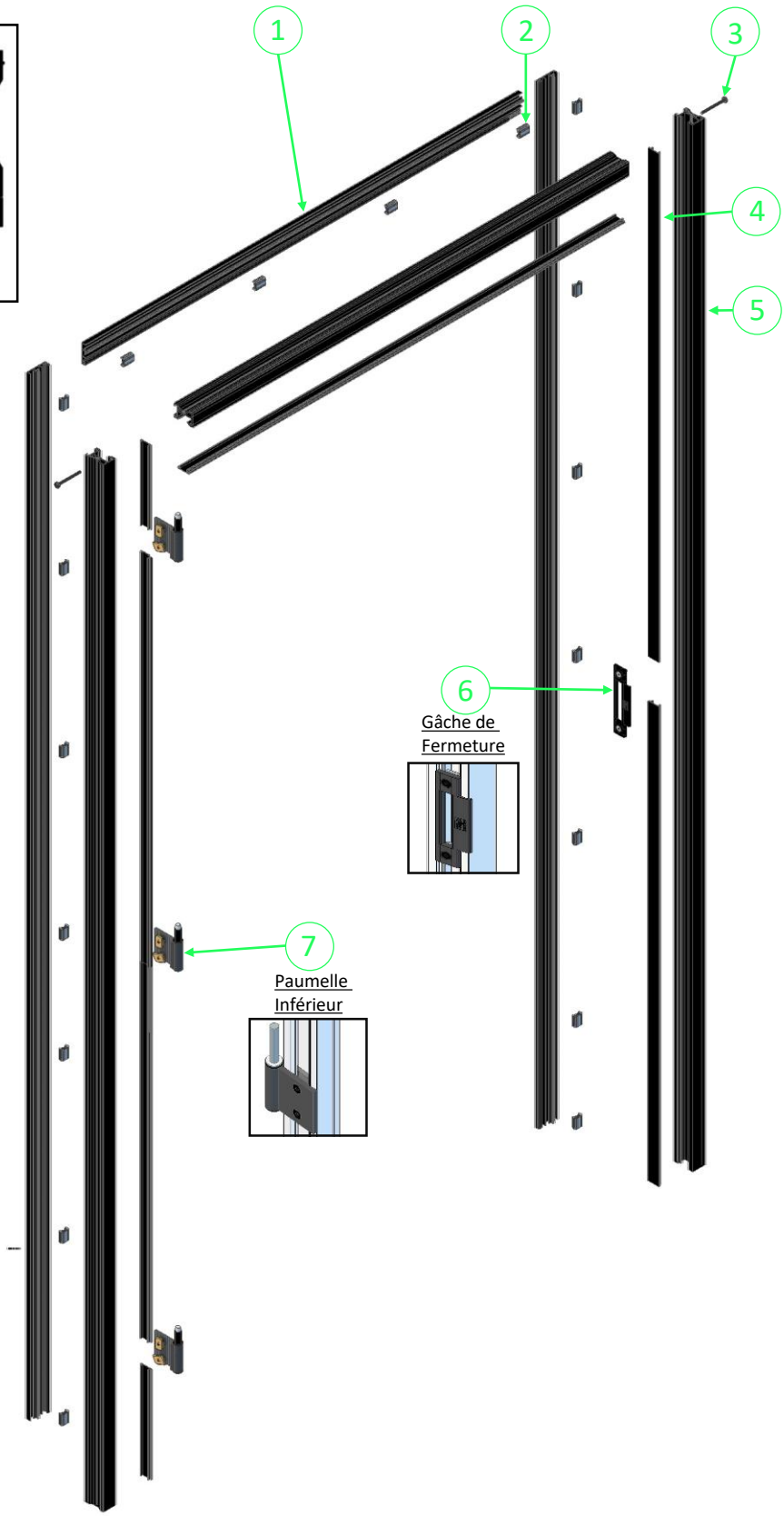

| N° | Qté | Désignation |
|---|---|---|
| 1 | 3 | Profil parclose dormant 26 |
| 2 | 18 | Clips |
| 3 | 2 | Vis 4,8*50 auto foreuse |
| 4 | 7 | Profil plat de finition 23 |
| 5 | 3 | Profil dormant 26 |
| 6 | 1 | Gâche de fermeture |
| 7 | 3 | Paumelle inférieure |
| 8 | 3 | Insert de fixation double |
| 9 | 8 | Vis de fixation M5*16 |
| 10 | 2 | Insert de fixation simple |
| 11 | 8 | Ressort de fixation |
| 12 | 3 | Joint bulle |

Vue de dessus: Paumelle inférieure



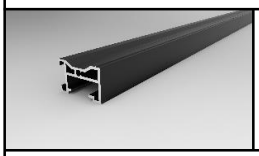
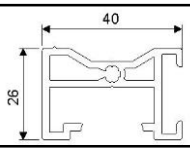
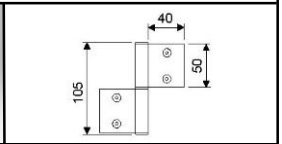
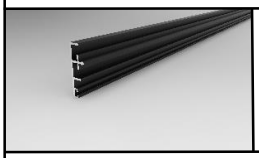
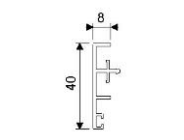
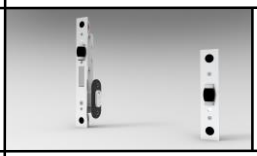
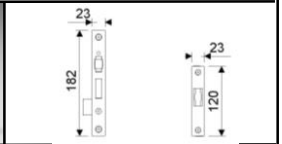
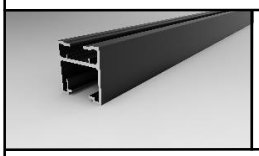
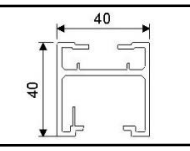
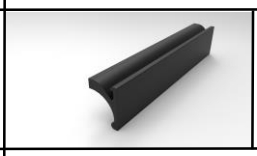
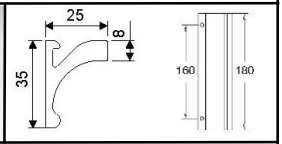
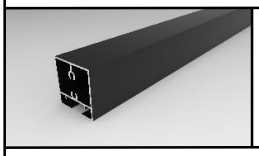
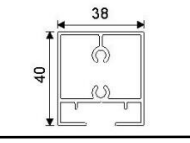
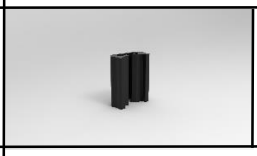
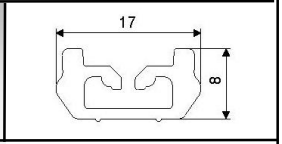
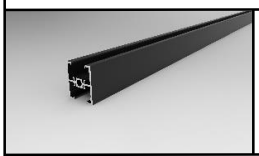
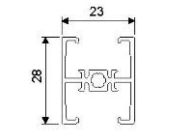
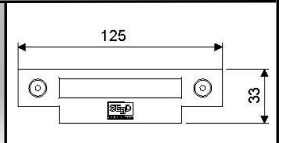
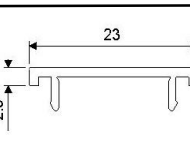
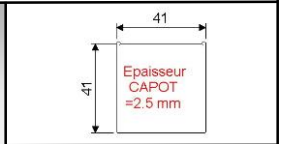
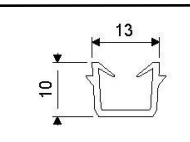
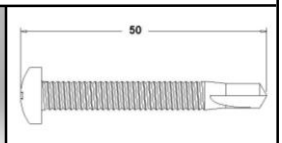
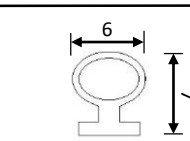
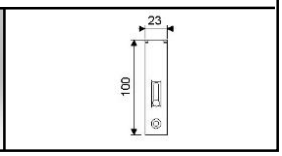

Vue de dessus: Gâche de fermeture



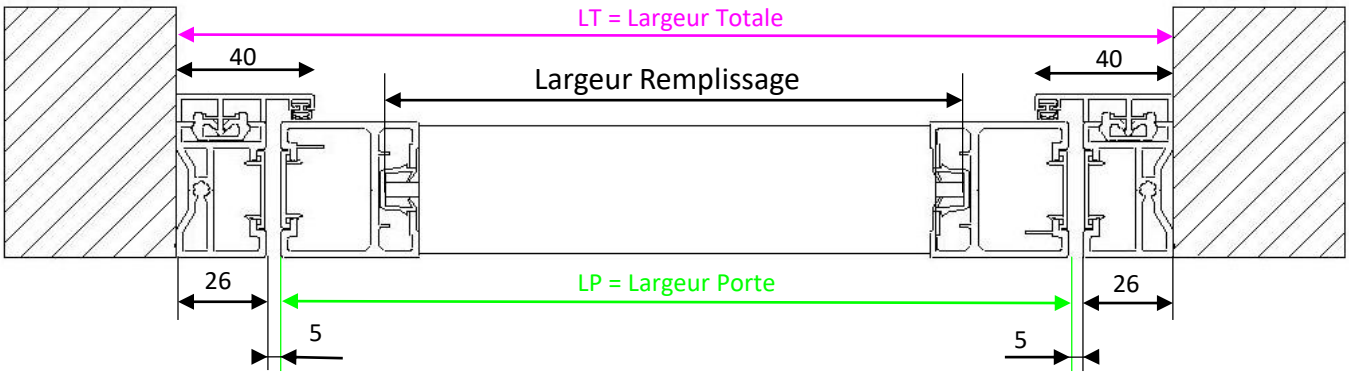
# FICHE TECHNIQUE PORTE OUVRANTE

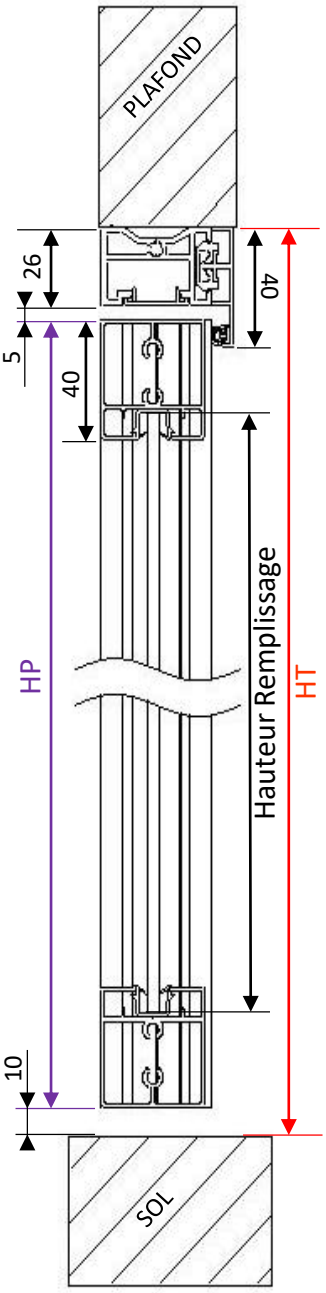
**PROFILS ET ACCESSOIRES**

| | |
|---|---|
| PROFIL DORMANT 26 | PAUMELLE SUPERIEURE ET INFERIEURE |
|    |    |
| PROFIL PARCLOSE DORMANT 26 | SERRURE A ROULEAU SEUL ET AVEC CYLINDRE |
|    |    |
| PROFIL PORTE OUVRANTE 40 | POIGNEE DE TIRAGE LG = 180 mm |
|    |    |
| PROFIL TRAVERSE HAUTE ET BASSE 40 | CLIPS |
|    |    |
| PROFIL TRAVERSE INTERMEDIAIRE 28 | GACHE DE FERMETURE |
|    |    |
| PROFIL PLAT DE FINITION 23 | CAPOT D'ASSEMBLAGE PORTE OUVRANTE |
|    |    |
| PROFIL DE VITRAGE 6/8 | VIS 4,8*50 AUTO FOREUSE |
|    |    |
| JOINT BULLE | VERROU A ONGLET |
|    |    |

# NOTICE DE FABRICATION PORTE OUVRANTE

**CALCUL DEBITS PORTE STANDARD + DORMANT**




| Dimensions porte standard | Dimensions totales (CLAIR) |
|---|---|
| 630 x 2040 | 692 x 2081 |
| 730 x 2040 | 792 x 2081 |
| 830 x 2040 | 892 x 2081 |
| 930 x 2040 | 992 x 2081 |

## Débit Aluminium pour 1 porte standard avec DORMANT

| | Porte Standard ---> Hauteur 2040 | 630 | 730 | 830 | 930 | Qté | Pointer |
|---|---|---|---|---|---|---|---|
| DORMANT | Profil DORMANT 26 (vertical) | 2081 | 2081 | 2081 | 2081 | | |
| | Profil DORMANT 26 (horizontal) | 640 | 740 | 840 | 940 | | |
| | Profil PARCLOSE DORMANT 26 (vertical) | 2081 | 2081 | 2081 | 2081 | | |
| | Profil PARCLOSE DORMANT 26 (horizontal) | 612 | 712 | 812 | 912 | | |
| | Profil PLAT DE FINITION 23 -> à couper sur place | | | | | | |

| | Porte Standard ---> Hauteur 2040 | 630 | 730 | 830 | 930 | Qté | Pointer |
|---|---|---|---|---|---|---|---|
| PORTE | Profil PORTE OUVRANTE 40 | 2040 | 2040 | 2040 | 2040 | | |
| | Profil TRAVERSE HAUTE ET BASSE 40 | 550 | 650 | 750 | 850 | | |
| | Profil TRAVERSE INTERMEDIAIRE 28 | 552 | 652 | 752 | 852 | | |
| | Profil PLAT DE FINITION 23 -> à couper sur place | | | | | | |

# NOTICE DE FABRICATION PORTE OUVRANTE

**CALCUL DEBITS PORTE SUR-MESURE + DORMANT**

## Débit Aluminium pour 1 porte avec DORMANT

Largeur totale : LT = (LP + 62 ) = _ _ _ _

Largeur porte : LP = (LT - 62 ) =_ _ _ _

Hauteur totale : HT = (HP + 41) = _ _ _ _

Hauteur porte : HP = (HT - 41) = _ _ _ _

| | ALUMINIUM | Calcul | Résultat | Quantité | Pointer |
|---|---|---|---|---|---|
| DORMANT | Profil DORMANT 26 (vertical) | = HT | | | |
| | Profil DORMANT 26 (horizontale) | = LT - 52 | | | |
| | Profil PARCLOSE DORMANT 26 (vertical) | = HT | | | |
| | Profil PARCLOSE DORMANT 26 (horizontale) | = LT - 80 | | | |
| | Profil PLAT DE FINITION 23 --> à couper sur place | | | | |

| | ALUMINIUM | Calcul | Résultat | Quantité | Pointer |
|---|---|---|---|---|---|
| PORTE | Profil PORTE OUVRANTE 40 | = HP | | | |
| | Profil TRAVERSE HAUTE ET BASSE 40 | = LP - 80 | | | |
| | Profil TRAVERSE INTERMEDIAIRE 28 | = LP - 78 | | | |
| | Profil PLAT DE FINITION 23 -> à couper sur place | | | | |

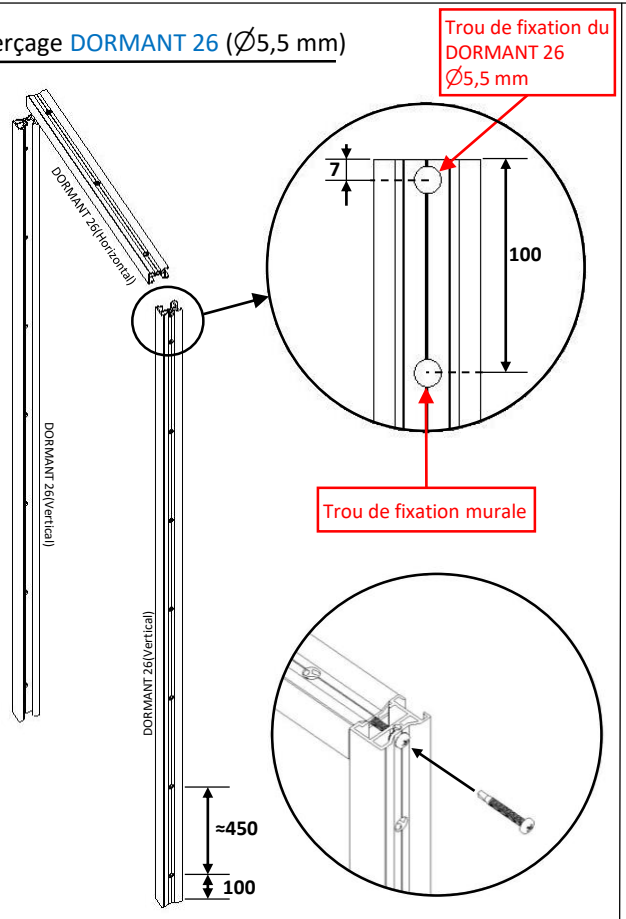
| | REMPLISSAGE | Calcul | Résultat | Quantité | Pointer |
|---|---|---|---|---|---|
| 6mm-33/2-8mm | Largeur Remplissage | = LP - 63 | | | |
| | Hauteur Remplissage SANS Traverse | = HP - 66 | | | |
| | Hauteur Remplissage Avec 1 Traverse | = (HP - 75) / 2 | | | |
| | Hauteur Remplissage Avec 2 Traverses | = (HP - 84) / 3 | | | |
| | Hauteur Remplissage Avec 3 Traverses | = (HP - 94) / 4 | | | |

| | JOINT | Calcul | Résultat | Quantité | Pointer |
|---|---|---|---|---|---|
|  | Profil Joint de Vitrage Traverse 40 | = LP - 80 | | | |
| | Profil Joint de Vitrage Traverse 28 | = LP -78 | | | |
| | Profil Joint de Vitrage Porte Ouvrante 40 | = HP-70 | | | |
|  | Joint d'étanchéité Parclose Dormant 40 (vertical) | = HT | | | |
| | Joint d'étanchéité Parclose Dormant 40 (horizontal) | = LT-80 | | | |

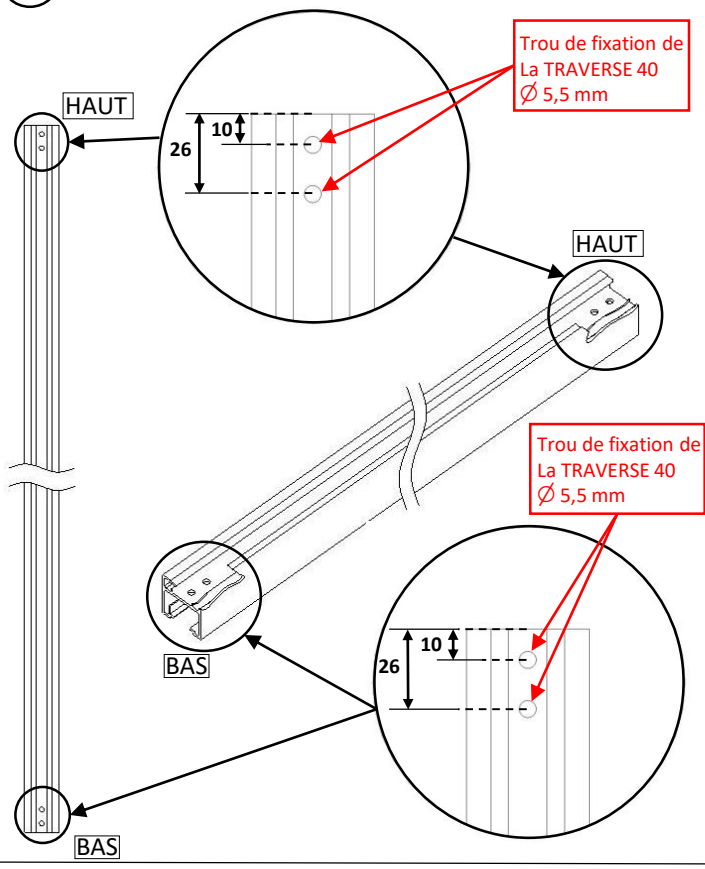
# NOTICE DE FABRICATION PORTE OUVRANTE

**PERCAGE ET USINAGE PORTE + DORMANT**

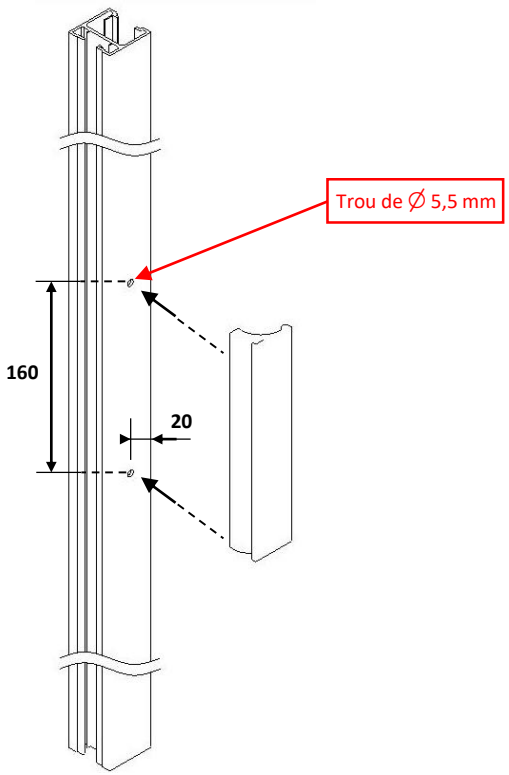
## 1 Perçage DORMANT 26 (∅5,5 mm)



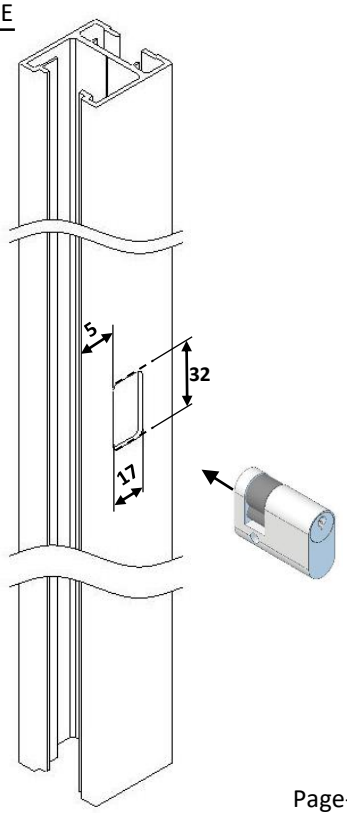

## 2 Perçage profil PORTE OUVRANTE 40 (∅5,5 mm)




## 3 Perçage POIGNEE DE TIRAGE (∅5,5 mm)



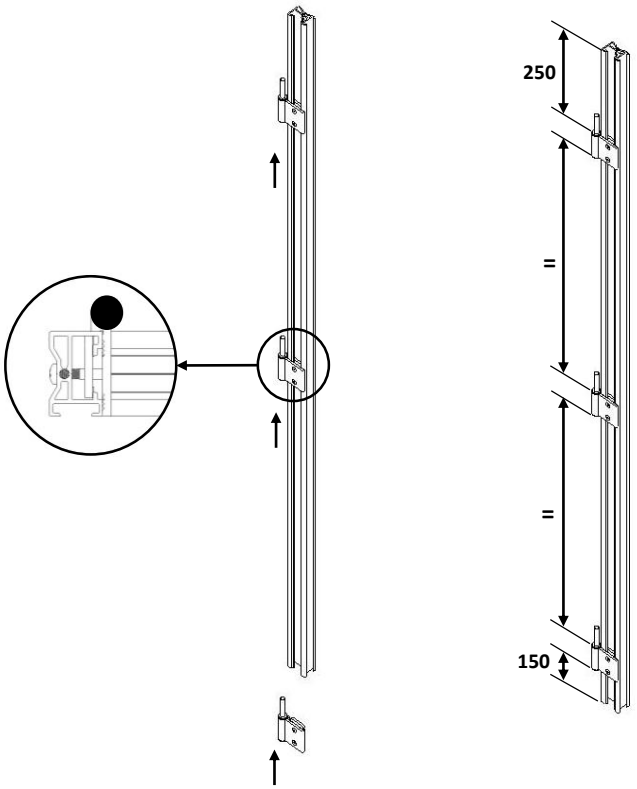

## 4 USINAGE DEMI-CYLINDRE



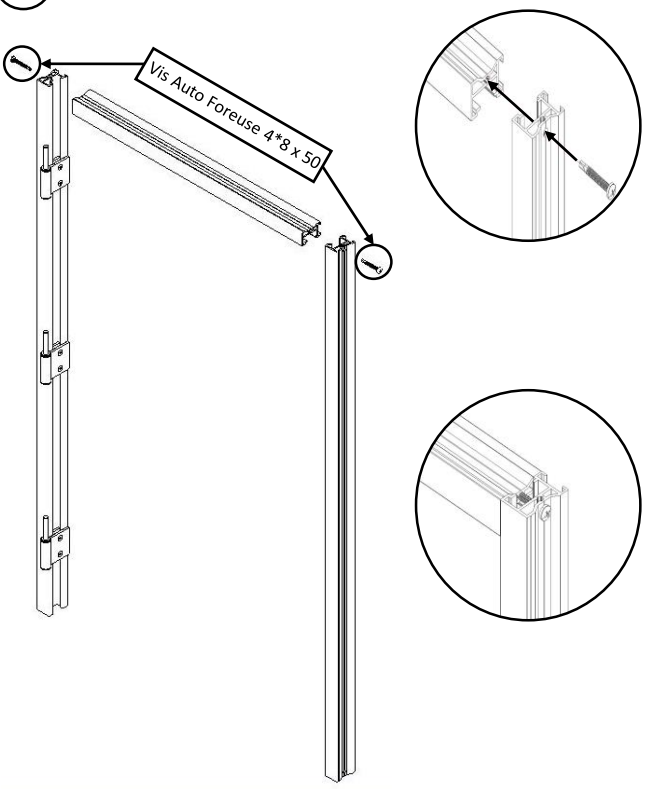
# NOTICE D'ASSEMBLAGE PORTE OUVRANTE

**ASSEMBLAGE DORMANT**

## 1 Mise en place des Paumelles Inférieures




## 2 Assemblage DORMANT 26



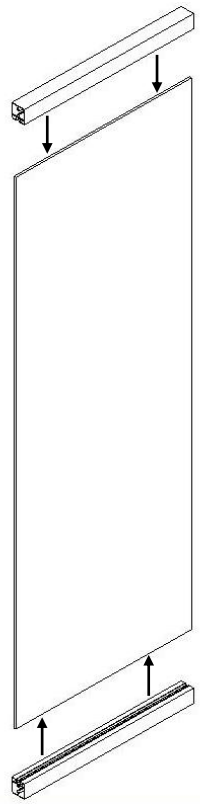

## 3 Mise en place de la GACHE



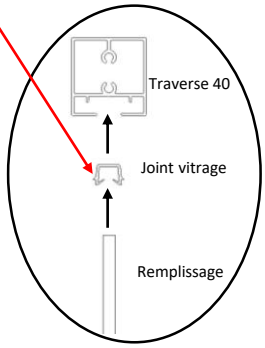
# NOTICE D'ASSEMBLAGE PORTE OUVRANTE

**ASSEMBLAGE DE LA PORTE**

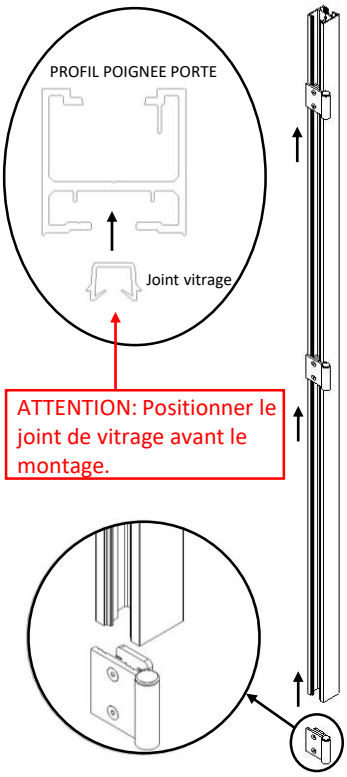
## 1 Mise en place de la TRAVERSE 40 Haute et Basse



ATTENTION: Positionner le joint de vitrage avant le montage.

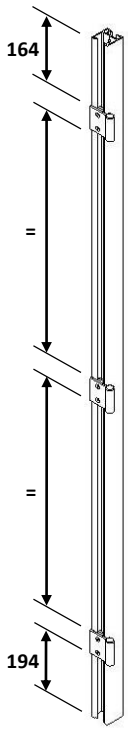



## 2 Mise en place des Paumelles Supérieures

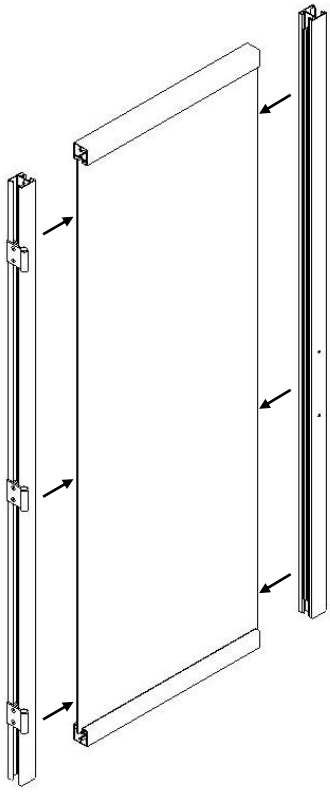



ATTENTION: Positionner le joint de vitrage avant le montage.



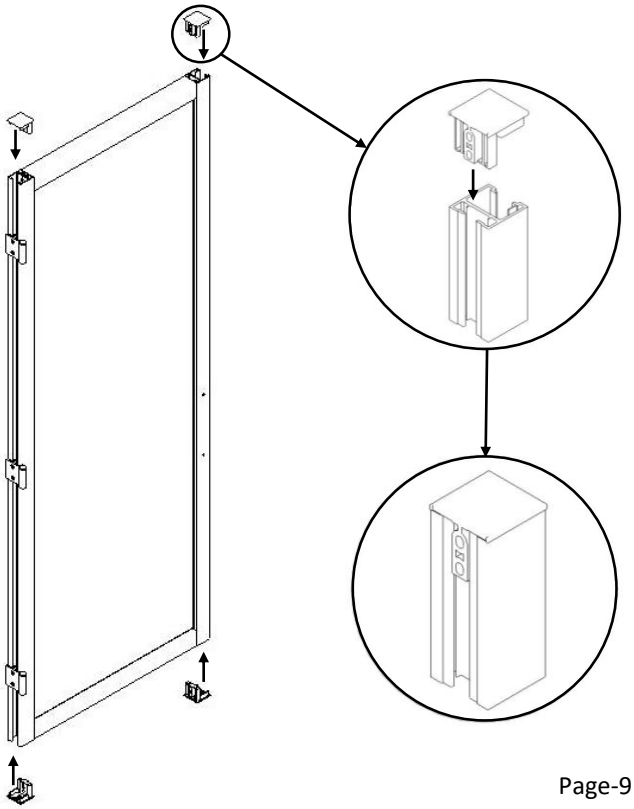



## 3 Mise en place des Profils PORTE OUVRANTE 40



ATTENTION: L'assemblage de la porte avec les vis auto foreuse se fait à l'étape 5

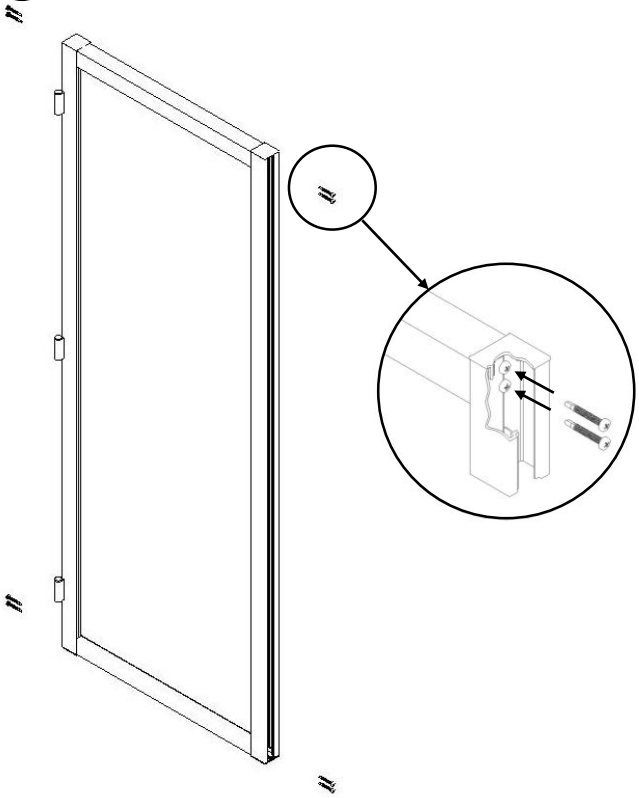
## 4 Mise en place des Capots d'Assemblage PORTE OUVRANTE



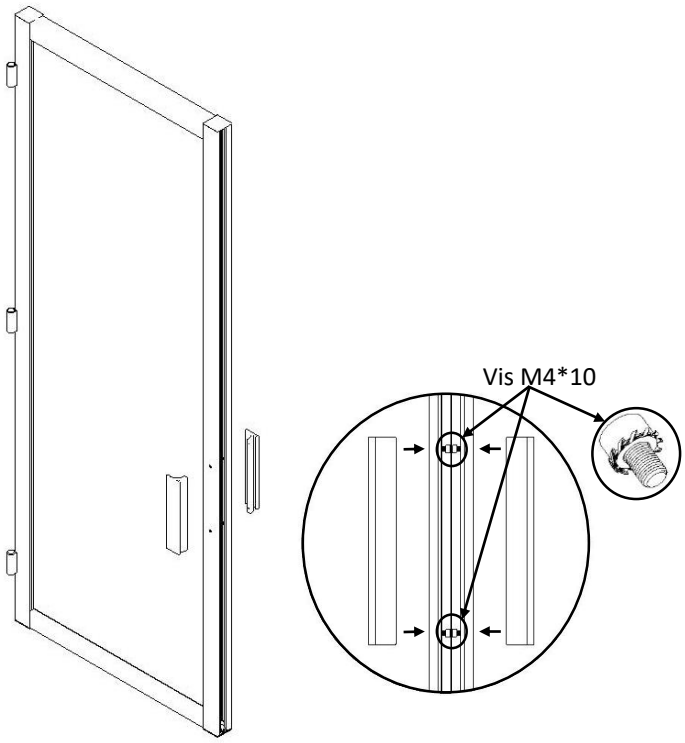
# NOTICE D'ASSEMBLAGE PORTE OUVRANTE

**ASSEMBLAGE DE LA PORTE**

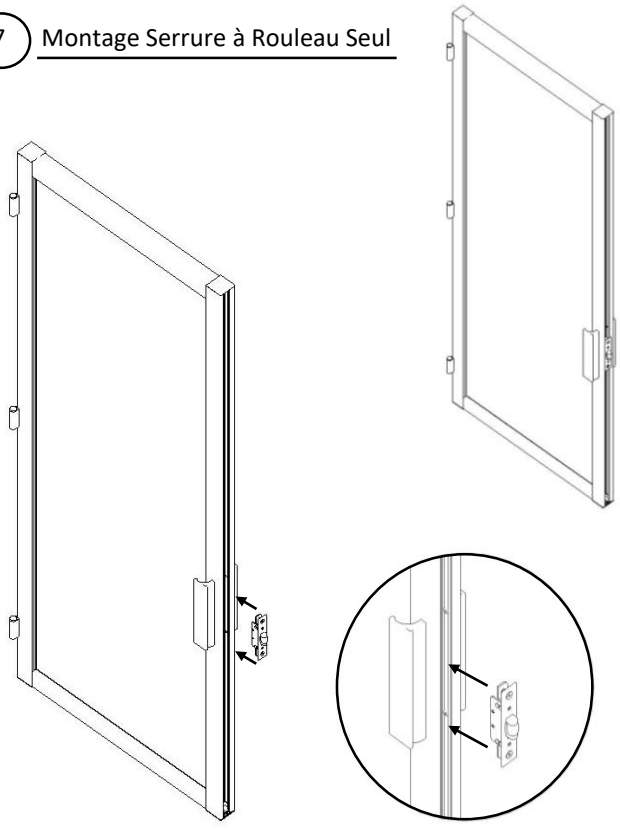
## 5 Fixation porte avec VIS AUTO FOREUSE 4*8 x 50



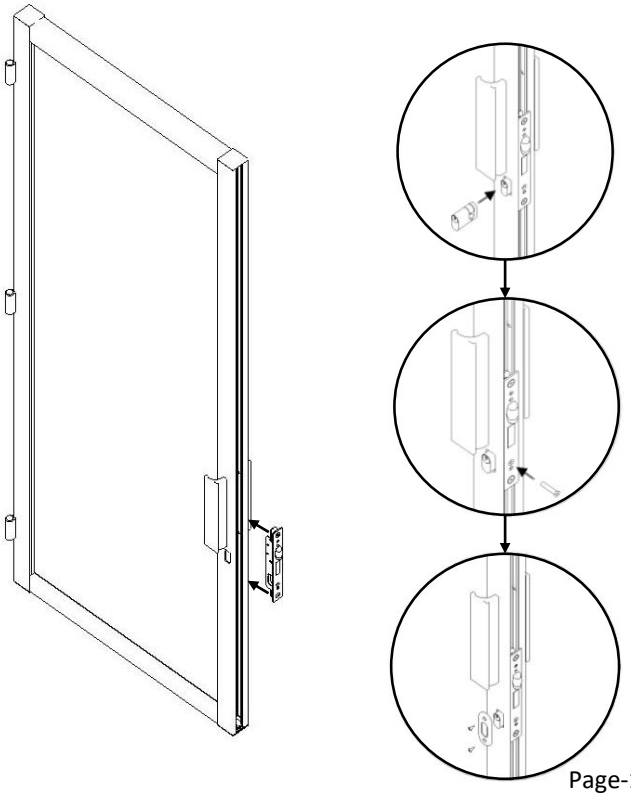
## 6 Fixation POIGNEE DE TIRAGE




## 7 Montage Serrure à Rouleau Seul



## 8 Montage Serrure à Rouleau avec Cylindre

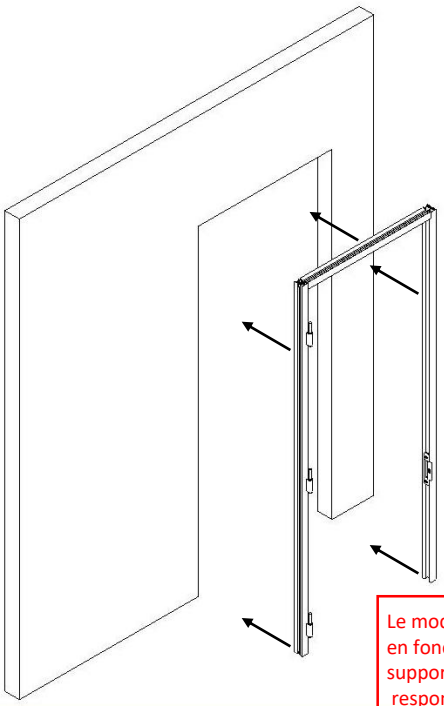


# NOTICE DE POSE PORTE OUVRANTE

**POSE ET FIXATION DU DORMANT 26**

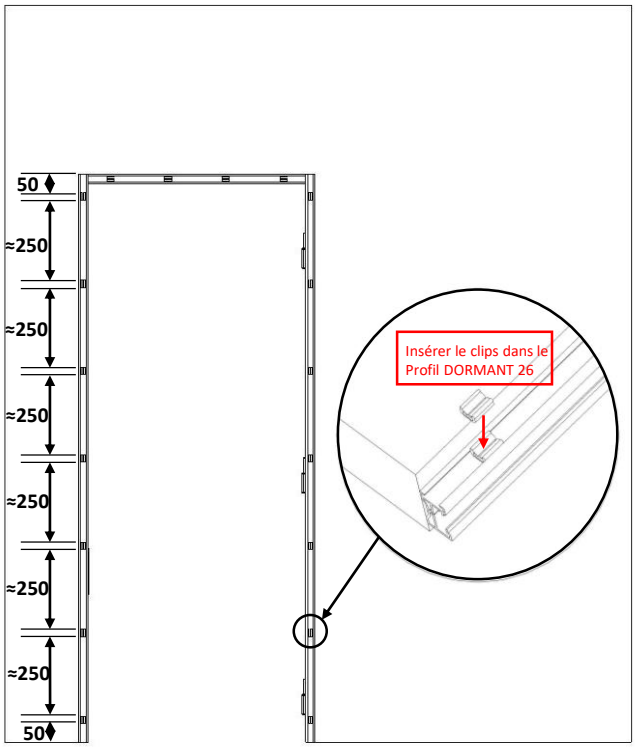
## 1 Positionner et fixer l'assemblage DORMANT 26

Le support de pose du DORMANT 26 doit-être de niveau et d'équerre

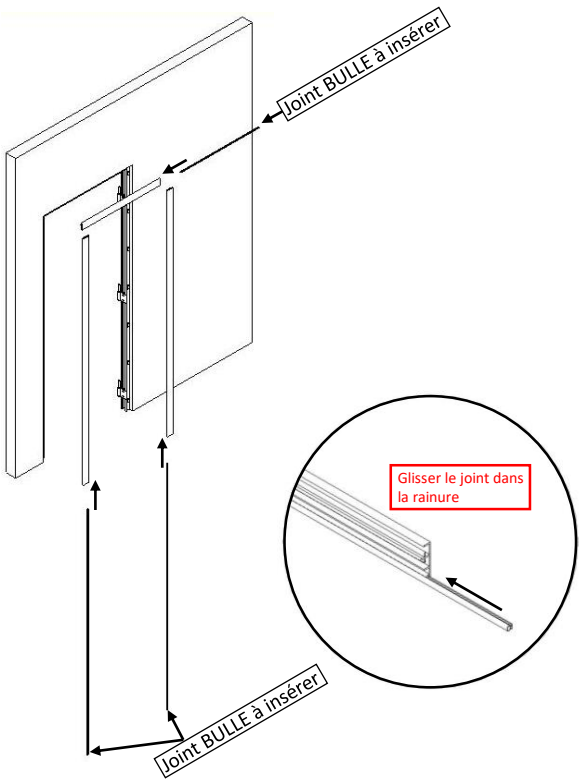


Le mode de fixation est choisi en fonction de la nature du support et relève de l'unique responsabilité du poseur

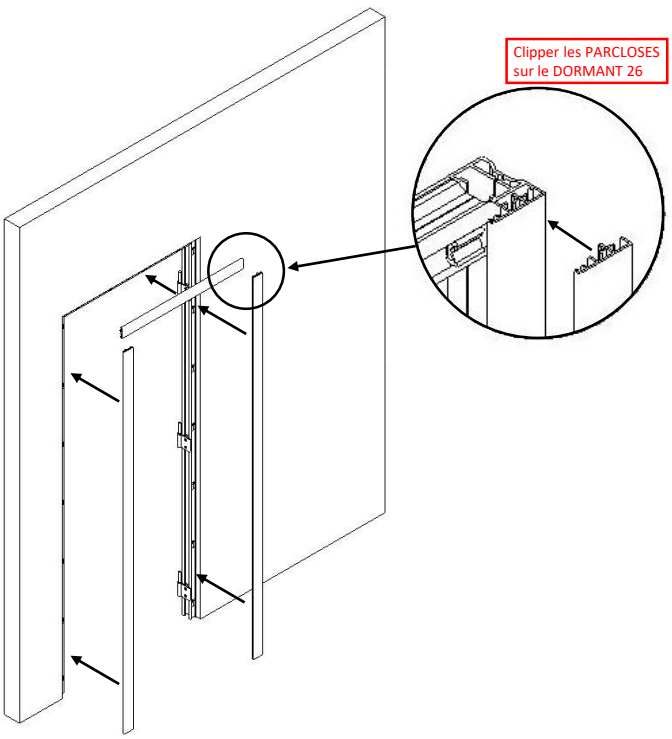
## 2 Mise en place des CLIPS dans les DORMANTS 26




## 3 Mise en place du joint dormant 26 dans les PARCLOSES



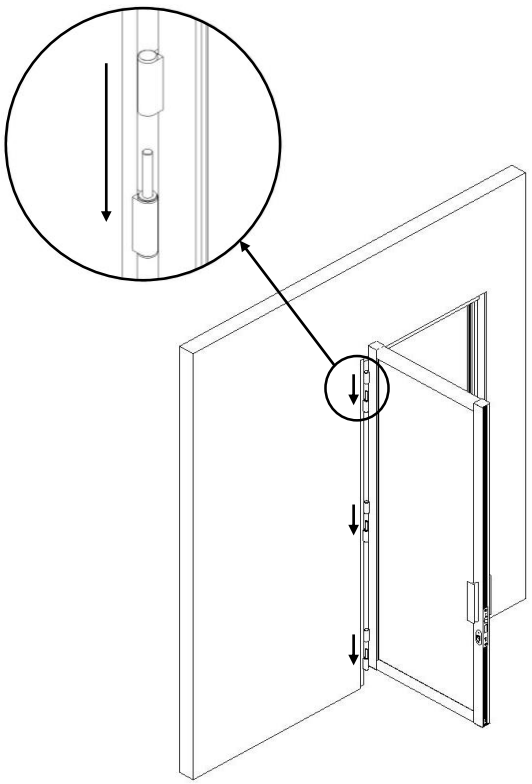

## 4 Clipper les PARCLOSES sur les DORMANTS 26



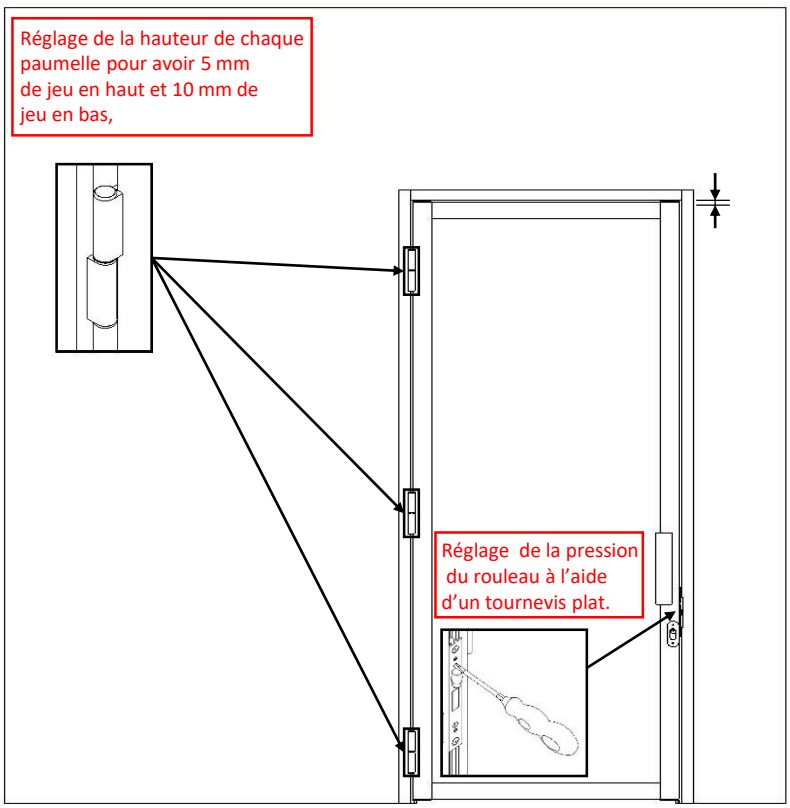
# NOTICE DE POSE
# PORTE OUVRANTE

**MISE EN PLACE ET REGLAGE DE L'ENSEMBLE**

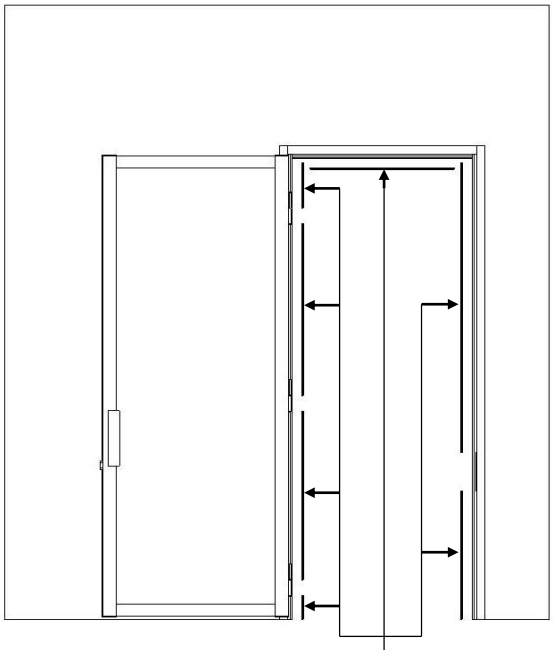
## 1 Mise en place de la PORTE



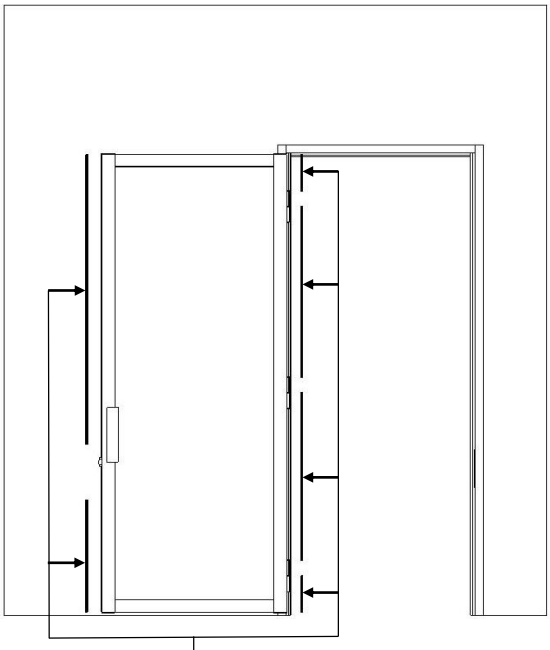
## 2 Réglage PORTE et ACCESSOIRES




## 3 Découpe sur chantier du PLAT DE FINITION 23



Découpe PLAT DE FINITION 23 pour DORMANT 26



Découpe PLAT DE FINITION 23 pour PORTE OUVRANTE 40