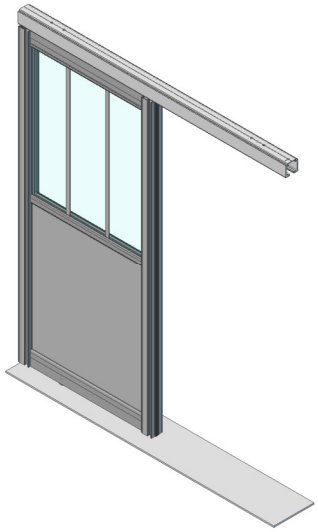
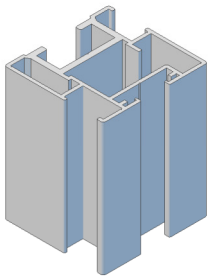
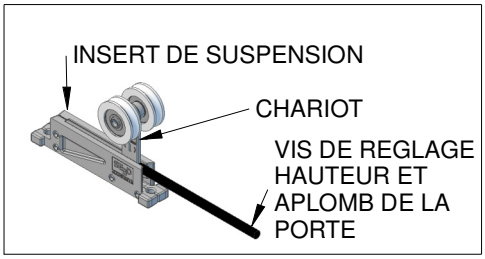
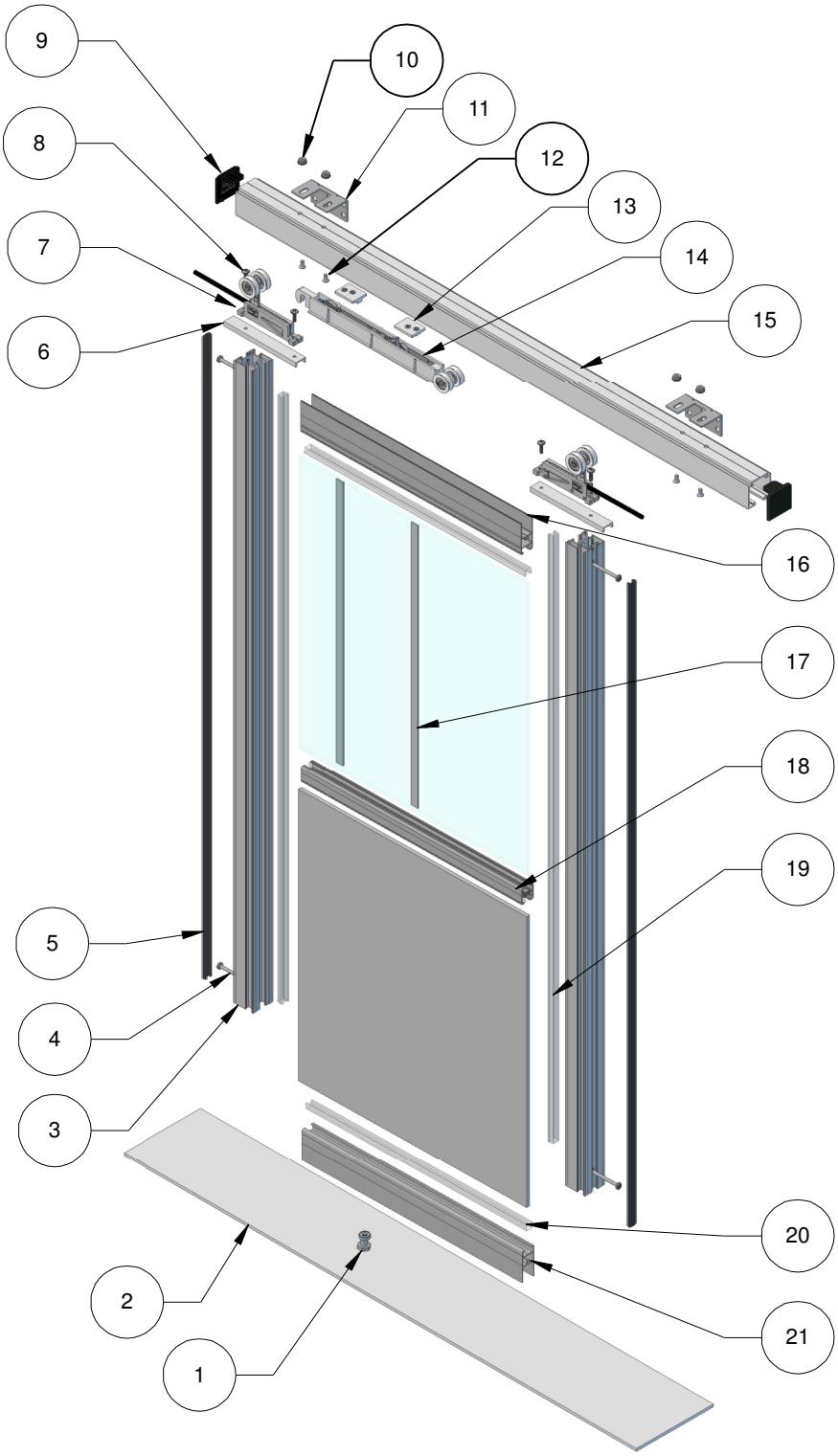




MODÈLE I.N.P.I. SEED GAMMISTE DÉPOSÉ

Brevet n°0700534





N°	Qté	Nom de la pièce	Réf SEED
1	1	Guide bas	GUIDBAS
2	1	Sol	
3	2	Poignée P810	P810
4	4	Vis d'assemblage 4.8x41	VIS4.8*41
5	2	Joint de finition	JBUT
6	2	Insert fixation chariot	INSERTFIXCHAR40
7	2	Chariot 40 KG	CHARIOT40N
8	4	Vis 5x20	vis5*20
9	2	Capot rail 40 KG	CAPOT40
10	4	Ecrou M5	ECROUM5
11	2	Equerre suspension rail	EQUERRESUSP
12	4	Vis M5x10 (tête fraisée)	VIS5*10
13	2	Activateur frein amortisseur	ACTIVFR40
14	1	Frein amortisseur	FR40-D
15	1	Rail haut 40 KG	RHS43
16	1	Traverse haute 52	THB52
17	4	Plat à coller 25 mm	PLAT25
18	1	Traverse intermédiare 28	TI28
19	2	Joint de vitrage	PVITRAGE
20	4	Joint de vitrage	PVITRAGE
21	1	Traverse basse 52	THB52

Réf.	Quantité	Titre/Nom, désignation, matière, dimension etc	Article No./Référence
			Brevet n°0700534

Dessiné par	Controlé par	Approuvé par - date	Modifié le	Nom fichier	Echelle
A - D	**R.M**	**06/12/2017**			**1 / 1**

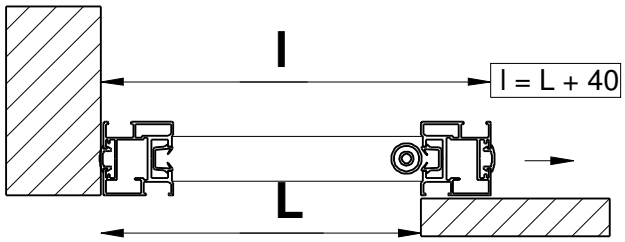
Groupe SETIN

FICHE TECHNIQUE P810-S-40KG

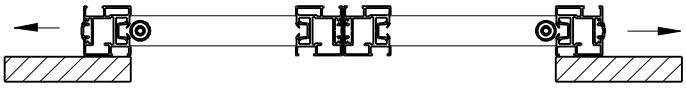
PAGE 1	Version	Format

Détermination des côtes de fabrication

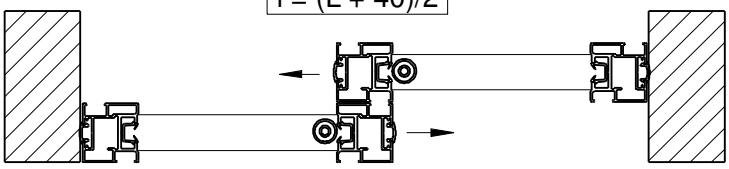
L = Côte de passage
I = Largeur porte finie
X = Longueur de remplissage
Y = Largeur de remplissage

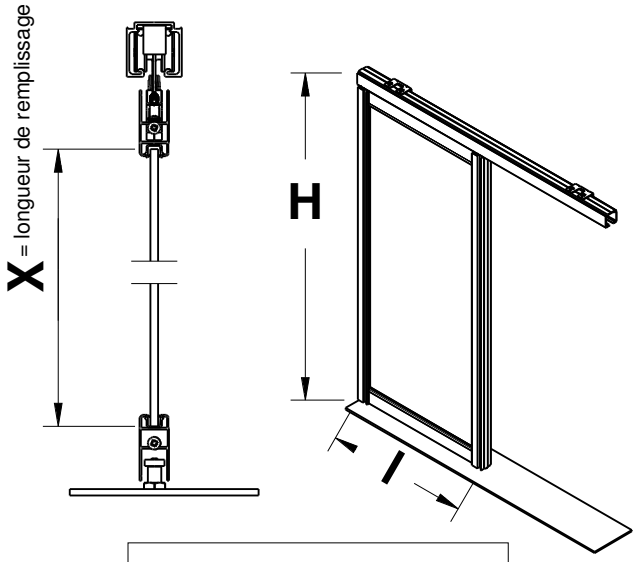


I = (L + 80)/2



I = (L + 40)/2



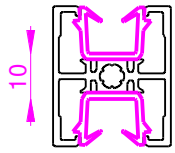


Si 1 remplissage:
X = H - 152 mm

Traverse haute et basse = I - 77 mm

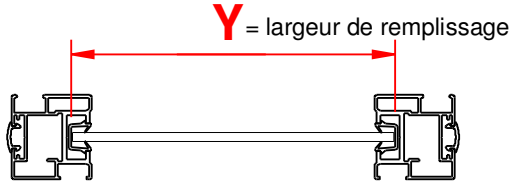
Rail haut = à préciser

Poignée = H - 60 mm



Traverse TI 28

Si plusieurs remplissages:
X = H - 152 - (NB TRAVERSES x 10)
NB REMPLISSAGE

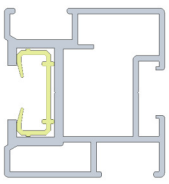


Y = I - 62 mm

Montage avec profil de vitrage

Remplissage:
10 ou 12mm

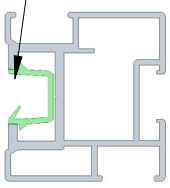
Joint 10/12



Poignée P810

Remplissage:
8mm ou 44/2
couper une lèvre

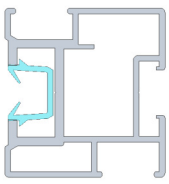
Joint 6/8



Poignée P810

Remplissage:
6mm ou 33/2

Joint 6/8



Poignée P810

MODÈLE DÉPOSÉ I.N.P.I. SEED GAMMISTE

Brevet n°0700534

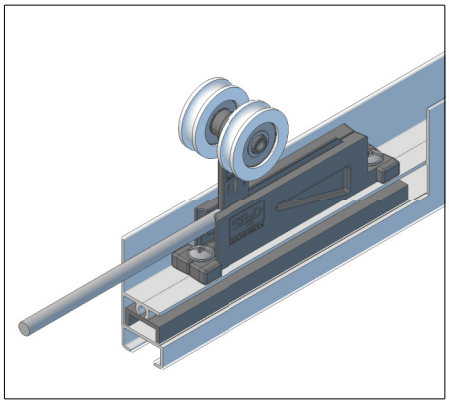
Réf.	Quantité	Titre/Nom, désignation, matière, dimension etc		Article No./Référence Brevet n°0700534	
Dessiné par **A-D**	Controlé par **R.M**	Approuvé par - date **06/12/2017**	Modifié le	Nom fichier	Echelle **1 / 1**

Groupe SETIN

FICHE TECHNIQUE P810-S-40KG

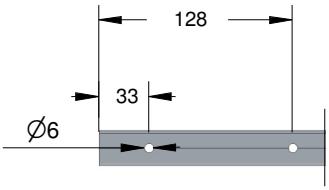
PAGE 2 | Version | Format

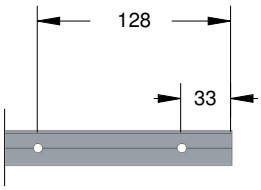
PERCAGE DE LA TRAVERSE HAUTE



MODÈLE I.N.P.I. SEED GAMMISTE DÉPOSÉ

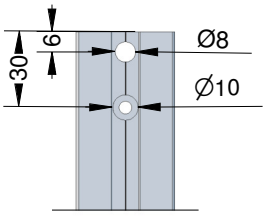
Brevet n°0700534



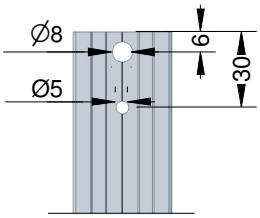


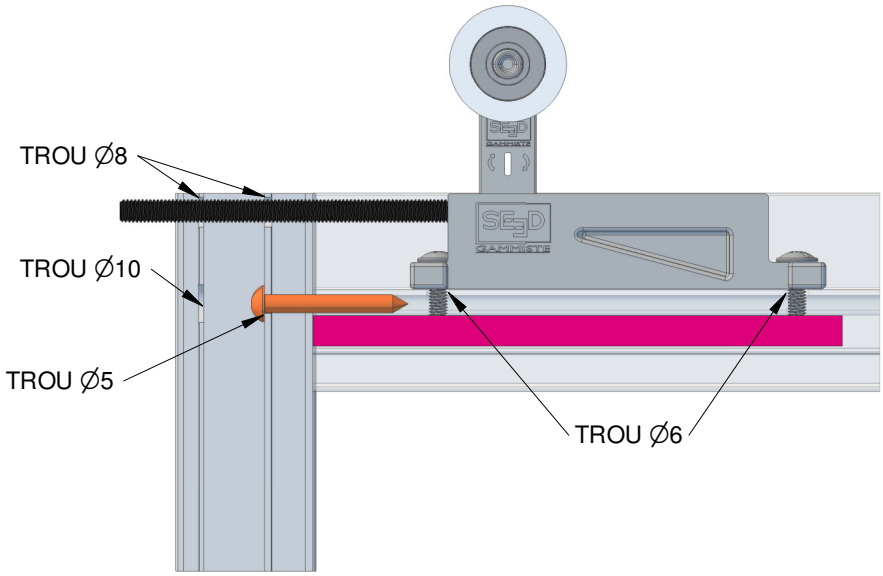
PERCAGE DES POIGNEES

COTE JOINT DE FINITION

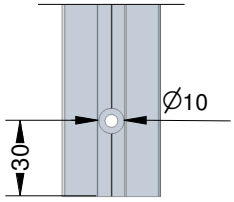


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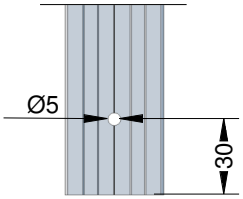


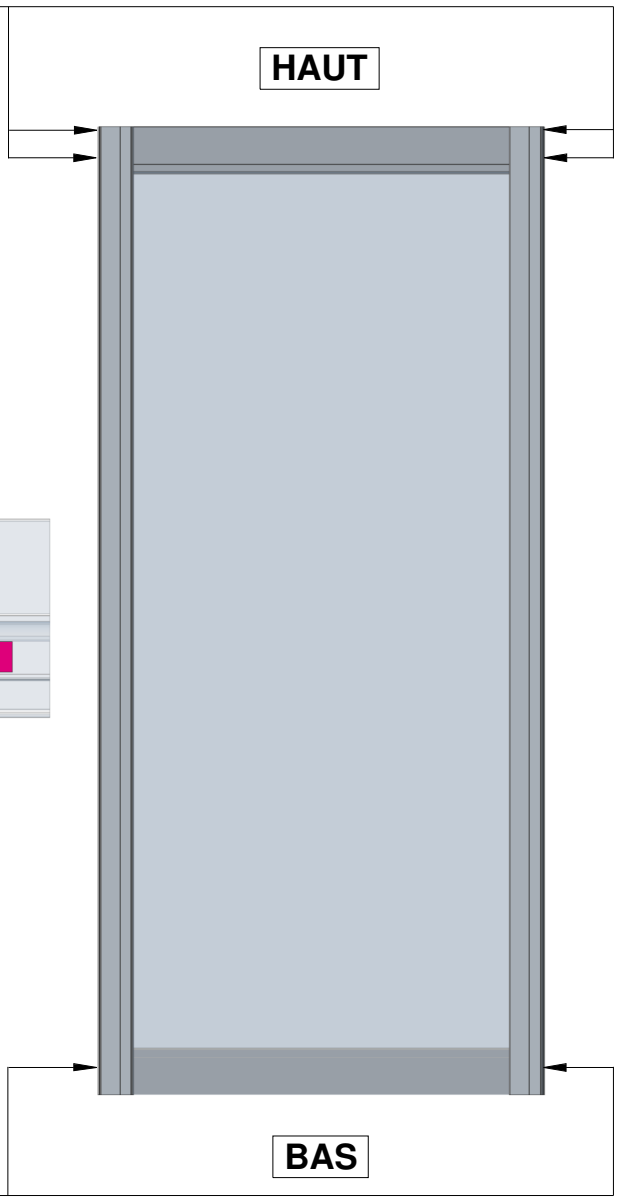


COTE JOINT DE FINITION



COTE REMPLISSAGE





Réf.	Quantité	Titre/Nom, désignation, matière, dimension etc			Article No./Référence Brevet n°0700534	
Dessiné par **A-D**		Controlé par **R.M**	Approuvé par - date **06/12/2017**	Modifié le	Nom fichier	Echelle **1 / 1**

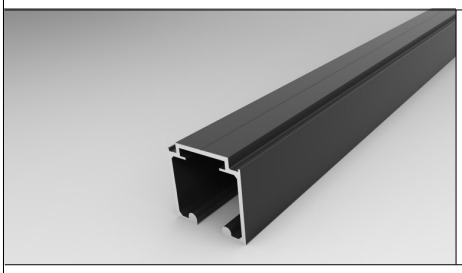
Groupe SETIN

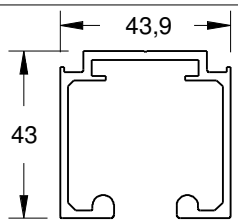
FICHE TECHNIQUE P810-S-40KG

PAGE 3

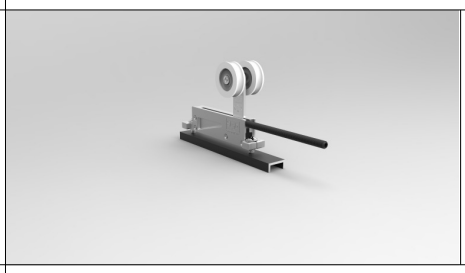
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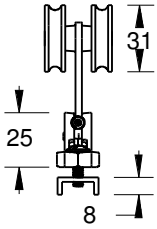
RAIL HAUT



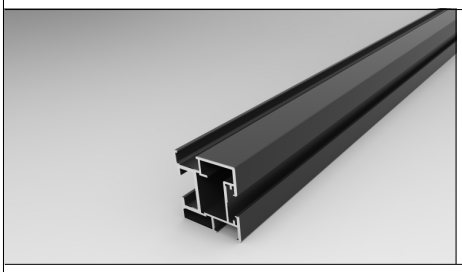


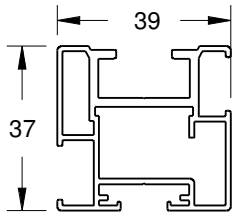
CHARIOT 40 KG N



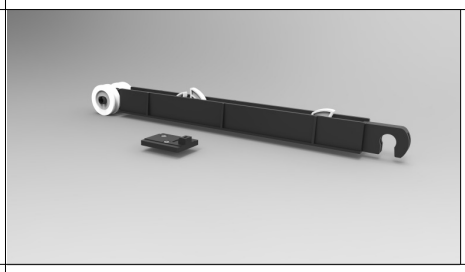


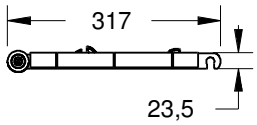
POIGNEE



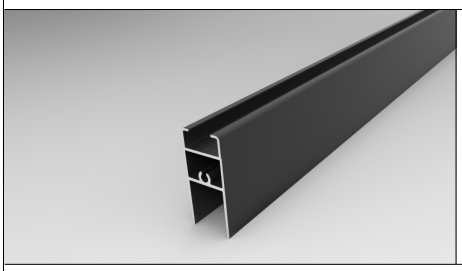


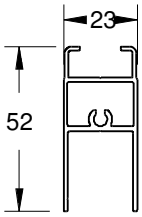
FREIN AMORTISSEUR + ACTIVATEUR



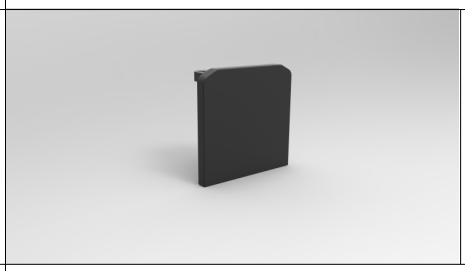


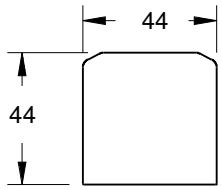
TRAVERSE HAUTE ET BASSE 52





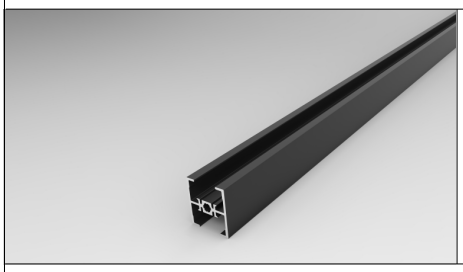
CAPOT RAIL 40 KG

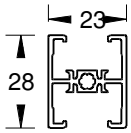




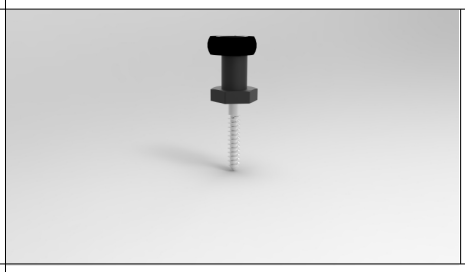
Epaisseur CAPOT = 4 mm

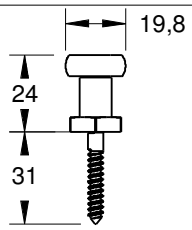
TRAVERSE INTERMEDIAIRE 28



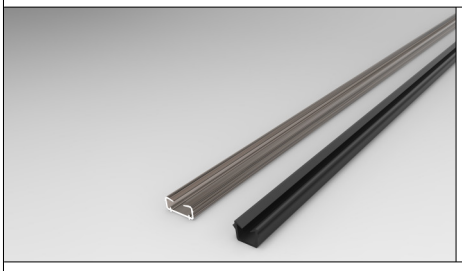


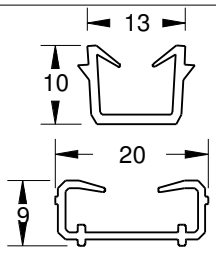
GUIDE BAS



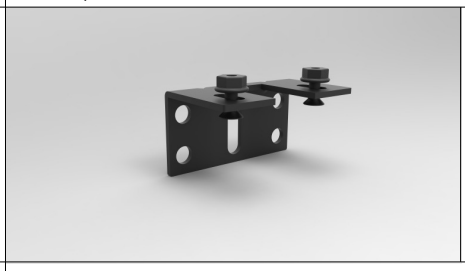


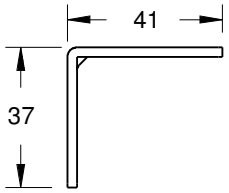
JOINT DE VITRAGE 6 à 8 et 10 à 12



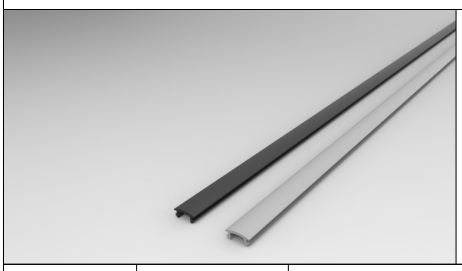


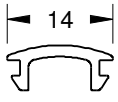
EQUERRE SUSPENSION+VIS+ECROU



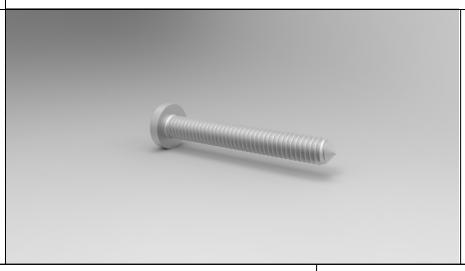


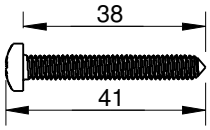
JOINT DE FINITION





VIS 4.8 X 41





Réf.	Quantité	Titre/Nom, désignation, matière, dimension etc			Article No./Référence
					Brevet n°0700534
Dessiné par	Controlé par	Approuvé par - date	Modifié le	Nom fichier	Echelle
A-D	**R.M**	**06/12/2017**			**1 / 1**

Groupe SETIN

FICHE TECHNIQUE P810-S-40KG

PAGE 4	Version	Format